



# **ENVIRONMENTAL PRODUCT DECLARATION**

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Structural Ceilings Tate



### EPD HUB, HUB-2130

Publishing date 16 October 2024, last updated on 9 December 2024, valid until 16 October 2029.







## **GENERAL INFORMATION**

### **MANUFACTURER**

Manufacturer	Tate Asia-Pacific				
Address	28 Astoria Street, Marsden Park, Sydney, Australia				
Contact details	inf@tateapac.com				
Website	https://www.tateinc.com/au/en/				

## **EPD STANDARDS, SCOPE AND VERIFICATION**

Program operator	EPD Hub, hub@epdhub.com			
Reference standard	EN 15804+A2:2019 and ISO 14025			
PCR	EPD Hub Core PCR version 1.1, 5 Dec 2023			
Sector	Construction product			
Category of EPD	Third party verified EPD			
Parent EPD number	NA			
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D			
EPD author	Pierre Kerhascoet, Kingspan Data + Flooring			
EPD verification	Independent verification of this EPD and data, according to ISO 14025:  "Internal verification be External verification			
EPD verifier	Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited			

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### **PRODUCT**

Product name	Tate Grid+ LEC
Additional labels	-
Product reference	Tate Grid+ LEC
Place of production	28 Astoria Street, Marsden Park, Sydney, Australia
Period for data	Calendar year 2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	NA

### **ENVIRONMENTAL DATA SUMMARY**

1 m2
4.27 kg
1.84E+01
1.77E+01
0.44
33.6
103
1.31







## PRODUCT AND MANUFACTURER

#### **ABOUT THE MANUFACTURER**

For over 60 years, Tate has been an industry leading global manufacturer of data centre solutions. We work collaboratively with our data centre clients to provide structural ceilings, containment systems, airflow grills and security cages that are reliable, innovative, and high performing.

Our team of professional and highly qualified technical engineers are on hand to support our clients with their specific data centre project requirements. We have a long-term commitment to delivering a sustainable agenda as part of Kingspan Group's 10-year Planet Passionate programme, which addresses climate change, circularity and promoting the well-being of people and of the environment.

We believe these can only be met through true collaboration and partnership and are delighted that together our initiatives have been recognised by global environmental impact non-profit CDP since 2016, for driving climate change. As a member of RE100, together with Kingspan Group, we are actively committed to 100% renewable electricity and have joined as a key global partner with the World's GBC's.

#### PRODUCT DESCRIPTION

Tate Grid+ LEC is a pre-engineered and factory produced structural ceiling capable of directly supporting cable trays, utilities, light fixtures, HVAC registers and other accessories as indicated per area of work. High strength and performance with the ability to suspend a uniform load of 3.0 kN/m² Continuously threaded M10 bottom slot to allow multiple containment configurations.

This EPD is based on 1 m2 of Tate Grid+ LEC based on a 1200mm x 600mm configuration. The Tate Grid+ LEC structural ceiling belongs to the UN CPC class 4219. This EPD describes a specific product, with no consideration of

varied sizes or configurations. Tate Grid+ LEC is a design update of the Tate Grid LEC structural ceiling product which also had an existing and available EPD.

Tate Grid+ LEC is produced with lower embodied carbon aluminium, which is produced using renewable electricity, predominantly hydropower. This product has been optimised to give superior environmental and structural performance.

#### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	100%	New Zealand
Minerals	-	-
Fossil materials	-	-
Bio-based materials	-	-

#### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0 kg
Biogenic carbon content in packaging, kg C	0.222 kg

### **FUNCTIONAL UNIT AND SERVICE LIFE**

Declared unit	1 m <sup>2</sup>
Mass per declared unit	4.27 kg
Functional unit	-
Reference service life	50 years

### SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).



Tate Grid+ LEC (APAC)





## **PRODUCT LIFE-CYCLE**

#### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	oduct s	ict stage Assembly stage				Use stage End of life stage					Use stage End of I				Use stage End of life s				e stage End of life stage				Beyon the system ound es	e em dari
<b>A1</b>	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	Т	D							
x	x	x	x	x	MN D	MN D	MN D	MN D	MN D	MN D	MN D	x	x	x	x	x								
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling						

Modules not declared = MND. Modules not relevant = MNR.

### **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The profiles for the Tate Grid+ LEC structural ceiling are made from aluminium produced with renewable energy. The transport of the raw material from supplier to the factory site is composed road transport by a >32-ton EURO6 lorry and by sea transport via container ship.

The production of the Tate Grid+ LEC (APAC region) takes place at Tate's facilities in Sydney, Australia. The Tate Asia-Pacific site is using 100% renewable energy, verified with Guarantees of Origin. Transmission and distribution losses are modelled, inclusive of losses, as given from World Bank data. As per World Bank, the definition encompasses all stages between generation and final distribution, implying that high to medium voltage transformation losses are included in this measure.

The data from the Tate Asia-Pacific manufacturing site, such as energy and ancillary resources consumption and waste generation for the year 2023 was considered and allocated to the Tate Grid+ LEC product as per the site's annual production volumes.

The manufacturing production losses incurred on the Tate Asia-Pacific site are all from amending the aluminium profiles (amounting to 5%) and are sent to a third party for recycling. As per co-product allocation, such aluminium manufacturing losses are excluded for the main product.

There are no other manufacturing losses modelled - as only other wastes are lubrication oil and saw blades which are considered minor waste streams that are individually less than 1% of the total product weight and well below 5% cumulatively.

The finished product is packaged in carboard boxes and loaded onto a wooden crate.

Installation parts such as the turnbuckle, screws and connectors are considered in the module A5 installation as they only arrive on site for installation.

## **TRANSPORT AND INSTALLATION (A4-A5)**

Transportation impacts incurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. The transportation



Tate Grid+ LEC (APAC)





distance is based on the weighted average distance based on the sales numbers in 2023.

The installation parts are made of carbon steel and ductile iron. The installation is carried out with electrical machinery, modelled with the market group for low voltage electricity (global geography was selected as conservative). There are no construction losses modelled, except packaging waste. The following scenarios for Australia<sup>1</sup> were considered for the packaging EoL:

Resource	Scenario	Reference
Wood pallet	80% recycled 0% incinerated with ER 20% landfill	DCCEEW National Waste Report 2022
Card- board	55% recycled 7.2% incinerated with ER 37.8% landfill	DCCEEW National Waste Report 2022

### **PRODUCT USE AND MAINTENANCE (B1-B7)**

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

The reference service life is 50 years, based on the average lifetime of commercial buildings. (as per the Building Cost Information Service 2018 study).

## PRODUCT END OF LIFE (C1-C4, D)

It is assumed that the deconstruction of the product requires 0.01kWh of electricity per kg of product disassembled (C1).

The transportation distance to the treatment site is assumed to be 50 km and the mode is assumed to be the transportation method is assumed to be a >32ton EURO6 lorry (C2). Product parts are considered in the end of life and

are treated (C3). Any landfilled parts are considered in C4.

The table below shows the used waste processing scenarios for the accumulated product materials and installation parts. The systems parts are either aluminium or steel, the following recommended scenarios were considered for the End of Life:

Resource	Scenario	Reference
Aluminium	76% recycled 25% landfill	International aluminium
Steel	85% recycled 15% landfill	World steel association

The scope of the end of life for recycling ends after the preparation steps for recycling.

The benefits considered for the system parts are the avoided production of aluminium and steel thanks to recycling (but discounting the recycled content of the parts to avoid double accounting).

The loads considered are from the recycling of such parts.

The same logic applied to the packaging with the addition of recovered energy from the incineration with ER.

The benefits and loads of product and packaging material recycling are included in Module D.

<sup>&</sup>lt;sup>1</sup> Source: DCCEEW National Waste Report 2022.



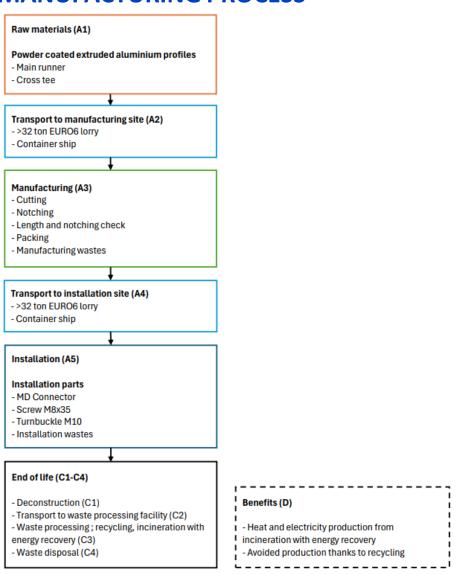
Tate Grid+ LEC (APAC)

4





# **MANUFACTURING PROCESS**





5





## LIFE-CYCLE ASSESSMENT

### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The only discounted processes are part of the manufacturing wastes that falls below the 1% of total mass cut-off criteria.

### **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	Allocated by annual production volume
Manufacturing energy and waste	Allocated by annual production volume

#### **AVERAGES AND VARIABILITY**

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	-

This EPD is product and factory specific and does not contain average calculations.

#### LCA SOFTWARE AND BIBLIOGRAPHY

6

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.





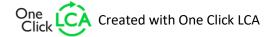


## **ENVIRONMENTAL IMPACT DATA**

### CORE ENVIRONMENTAL IMPACT INDICATORS - EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
GWP – total <sup>1)</sup>	kg CO₂e	1,77E+01	4,85E-01	-4,95E-01	1,77E+01	1,21E-01	4,70E+00	MND	1,47E-02	3,62E-02	1,96E-02	2,02E-03	-3,04E+01						
GWP – fossil	kg CO₂e	1,76E+01	4,84E-01	3,54E-01	1,84E+01	1,21E-01	3,84E+00	MND	1,43E-02	3,62E-02	4,14E-02	9,73E-03	-2,96E+01						
GWP – biogenic	kg CO₂e	2,69E-02	0,00E+00	-8,50E-01	-8,23E-01	0,00E+00	8,52E-01	MND	0,00E+00	0,00E+00	-2,19E-02	-7,72E-03	-1,99E-03						
GWP – LULUC	kg CO₂e	4,34E-02	2,15E-04	1,34E-03	4,50E-02	5,09E-05	3,21E-03	MND	4,48E-04	1,52E-05	5,47E-05	9,33E-06	-7,34E-01						
Ozone depletion pot.	kg CFC-11e	1,38E-06	1,10E-07	3,24E-08	1,52E-06	2,62E-08	2,15E-07	MND	1,35E-09	7,83E-09	2,44E-09	3,86E-09	-1,11E-06						
Acidification potential	mol H⁺e	1,61E-01	3,26E-03	2,37E-03	1,66E-01	3,61E-04	2,04E-02	MND	9,06E-05	1,07E-04	3,14E-04	9,08E-05	-3,52E-01						
EP-freshwater <sup>2)</sup>	kg Pe	1,36E-02	3,23E-06	1,75E-05	1,36E-02	1,03E-06	1,74E-04	MND	3,76E-07	3,06E-07	2,27E-06	1,09E-07	-1,53E-03						
EP-marine	kg Ne	1,23E-02	7,45E-04	6,07E-04	1,37E-02	7,23E-05	4,56E-03	MND	1,42E-05	2,13E-05	8,28E-05	3,14E-05	-3,93E-02						
EP-terrestrial	mol Ne	1,33E-01	8,28E-03	6,29E-03	1,47E-01	8,04E-04	4,69E-02	MND	1,54E-04	2,36E-04	8,10E-04	3,45E-04	-4,70E-01						
POCP ("smog") <sup>3</sup> )	kg NMVOCe	4,52E-02	2,48E-03	1,88E-03	4,95E-02	3,00E-04	1,72E-02	MND	4,06E-05	8,88E-05	2,37E-04	1,00E-04	-1,38E-01						
ADP-minerals 8 metals4)	kg Sbe	9,22E-05	1,61E-06	7,88E-06	1,02E-04	4,29E-07	1,76E-05	MND	1,38E-07	1,28E-07	2,08E-06	2,28E-08	-5,67E-05						
ADP-fossil resources	MJ	1,67E+02	7,06E+00	4,71E+00	1,79E+02	1,76E+00	4,22E+01	MND	2,04E-01	5,25E-01	4,06E-01	2,63E-01	-3,04E+02						
Water use <sup>5)</sup>	m³e depr.	5,85E+01	3,17E-02	2,24E-01	5,88E+01	7,77E-03	1,16E+00	MND	2,85E-02	2,33E-03	8,86E-03	8,77E-04	-2,41E+01						

<sup>1)</sup> GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.







## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

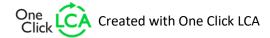
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Particulate matter	Incidence	1,86E-06	3,59E-08	4,50E-08	1,94E-06	9,66E-09	3,72E-07	MND	8,29E-10	2,88E-09	1,70E-08	1,82E-09	-2,10E-06						
Ionizing radiation <sup>6)</sup>	kBq 11235e	6,05E-01	3,65E-02	2,30E-02	6,65E-01	8,23E-03	1,97E-01	MND	1,50E-03	2,47E-03	2,83E-03	1,21E-03	-1,78E-01						
Ecotoxicity (freshwater)	CTUe	5,15E+02	5,73E+00	1,08E+01	5,32E+02	1,61E+00	2,37E+02	MND	2,35E-01	4,81E-01	3,06E+01	1,74E-01	-9,20E+02						
Human toxicity, cancer	CTUh	4,00E-08	1,99E-10	1,45E-09	4,17E-08	4,55E-11	3,11E-08	MND	5,86E-12	1,36E-11	2,74E-10	4,38E-12	7,68E-09						
Human tox. non-cancer	CTUh	6,68E-07	5,44E-09	8,50E-09	6,82E-07	1,46E-09	3,40E-07	MND	1,54E-10	4,37E-10	2,53E-09	1,13E-10	-8,44E-07						
SQP <sup>7)</sup>	-	4,36E+01	4,56E+00	1,04E+02	1,52E+02	1,23E+00	1,89E+01	MND	3,94E-02	3,68E-01	1,93E+00	5,58E-01	-4,78E+01						

6) EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

### **USE OF NATURAL RESOURCES**

001 01 10110101																			
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	1,72E+02	9,66E-02	1,13E+01	1,84E+02	2,09E-02	3,08E+00	MND	1,21E-01	6,28E-03	5,67E-02	2,56E-03	-7,49E+01						
Renew. PER as material	MJ	0,00E+00	0,00E+00	7,44E+00	7,44E+00	0,00E+00	-7,44E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Total use of renew. PER	MJ	1,72E+02	9,66E-02	1,87E+01	1,91E+02	2,09E-02	-4,35E+00	MND	1,21E-01	6,28E-03	5,67E-02	2,56E-03	-7,49E+01						
Non-re. PER as energy	MJ	1,77E+02	7,06E+00	4,27E+00	1,88E+02	1,76E+00	4,22E+01	MND	2,04E-01	5,26E-01	4,06E-01	2,63E-01	-3,04E+02						
Non-re. PER as material	MJ	1,76E+00	0,00E+00	4,46E-01	2,21E+00	0,00E+00	-4,46E-01	MND	0,00E+00	0,00E+00	0,00E+00	-1,76E+00	0,00E+00						
Total use of non-re. PER	MJ	1,78E+02	7,06E+00	4,71E+00	1,90E+02	1,76E+00	4,18E+01	MND	2,04E-01	5,26E-01	4,06E-01	-1,50E+00	-3,04E+02						
Secondary materials	kg	1,87E-02	2,50E-03	2,43E-02	4,55E-02	5,88E-04	5,14E-01	MND	2,54E-05	1,76E-04	6,90E-04	5,58E-05	2,27E+00						
Renew. secondary fuels	MJ	9,68E-04	2,45E-05	1,89E-01	1,90E-01	7,61E-06	1,53E-03	MND	1,36E-07	2,27E-06	5,53E-05	1,43E-06	-6,71E-04						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m³	1,30E+00	8,50E-04	4,49E-03	1,31E+00	2,10E-04	2,21E-02	MND	6,79E-04	6,27E-05	2,26E-04	2,86E-04	-6,53E-01						

<sup>8)</sup> PER = Primary energy resources.







### **END OF LIFE – WASTE**

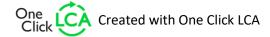
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Hazardous waste	kg	5,38E-01	8,21E-03	3,96E-02	5,86E-01	2,55E-03	7,90E-01	MND	5,84E-04	7,56E-04	3,91E-03	1,75E-05	-8,17E+00						
Non-hazardous waste	kg	1,36E+01	1,36E-01	5,49E-01	1,43E+01	4,06E-02	6,27E+00	MND	1,57E-02	1,21E-02	7,60E-02	1,80E+00	-6,35E+01						
Radioactive waste	kg	1,04E-04	4,88E-05	1,35E-05	1,66E-04	1,17E-05	9,29E-05	MND	6,90E-07	3,50E-06	1,37E-06	1,39E-08	-3,42E-04						

### **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Components for re-use	kg	6,05E-02	0,00E+00	0,00E+00	6,05E-02	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,44E-01	MND	0,00E+00	0,00E+00	2,36E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,80E-03	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,12E-02	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						

## ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	1,79E+01	4,80E-01	3,51E-01	1,87E+01	1,20E-01	3,87E+00	MND	1,52E-02	3,58E-02	7,31E-02	9,54E-03	-2,97E+01						
Ozone depletion Pot.	kg CFC-11e	1,21E-06	8,73E-08	2,81E-08	1,33E-06	2,08E-08	2,03E-07	MND	1,08E-09	6,20E-09	2,00E-09	3,05E-09	-9,52E-07						
Acidification	kg SO₂e	1,41E-01	2,63E-03	1,88E-03	1,46E-01	2,96E-04	1,66E-02	MND	7,56E-05	8,74E-05	2,50E-04	6,87E-05	-3,02E-01						
Eutrophication	kg PO <sub>4</sub> ³e	2,56E-02	3,95E-04	1,10E-03	2,71E-02	6,49E-05	7,97E-03	MND	1,72E-05	1,93E-05	3,70E-04	1,50E-05	-6,29E-02						
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	6,42E-03	9,19E-05	1,40E-04	6,65E-03	1,46E-05	1,60E-03	MND	3,40E-06	4,34E-06	3,19E-05	2,87E-06	-1,64E-02						
ADP-elements	kg Sbe	9,10E-05	1,57E-06	7,83E-06	1,00E-04	4,20E-07	1,72E-05	MND	1,38E-07	1,25E-07	2,08E-06	2,24E-08	-5,26E-05						
ADP-fossil	MJ	1,67E+02	7,06E+00	4,69E+00	1,79E+02	1,76E+00	4,22E+01	MND	2,04E-01	5,25E-01	4,06E-01	2,63E-01	-3,04E+02						





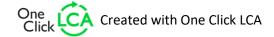


### **ENVIRONMENTAL IMPACTS – FRENCH NATIONAL COMPLEMENTS**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
ADP-elements	kg Sbe	1,31E-05	1,57E-06	7,83E-06	2,25E-05	4,20E-07	1,72E-05	MND	1,38E-07	1,25E-07	2,08E-06	2,24E-08	-5,26E-05						
Hazardous waste disposed	kg	5,14E-01	8,21E-03	3,89E-02	5,61E-01	2,55E-03	7,90E-01	MND	5,84E-04	7,56E-04	3,91E-03	1,75E-05	-8,17E+00						
Non-haz. waste disposed	kg	7,32E+00	1,36E-01	5,49E-01	8,01E+00	4,06E-02	6,27E+00	MND	1,57E-02	1,21E-02	7,60E-02	1,80E+00	-6,35E+01						
Air pollution	m³	1,96E+03	6,56E+01	1,46E+02	2,17E+03	1,79E+01	1,73E+03	MND	3,67E+00	5,33E+00	2,83E+01	2,19E+00	-2,17E+04						
Water pollution	m³	1,77E+01	6,24E-01	2,48E+00	2,08E+01	1,40E-01	2,10E+01	MND	5,13E-02	4,21E-02	1,01E+00	1,47E-02	-1,48E+02						

## **ENVIRONMENTAL IMPACTS – TRACI 2.1. / ISO 21930**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	1,78E+01	4,80E-01	3,47E-01	1,87E+01	1,20E-01	3,83E+00	MND	1,46E-02	3,58E-02	6,67E-02	9,55E-03	-2,90E+01						
Ozone Depletion	kg CFC-11e	1,41E-06	8,72E-08	2,79E-08	1,53E-06	2,07E-08	1,98E-07	MND	1,08E-09	6,20E-09	1,99E-09	3,05E-09	-9,37E-07						
Acidification	kg SO₂e	1,04E+00	1,48E-01	9,79E-02	1,28E+00	1,62E-02	9,28E-01	MND	3,88E-03	4,77E-03	1,55E-02	4,44E-03	-1,53E+01						
Eutrophication	kg Ne	4,18E-02	2,19E-04	2,90E-04	4,23E-02	4,01E-05	1,37E-03	MND	2,83E-06	1,19E-05	1,20E-05	8,23E-06	-2,59E-03						
POCP ("smog")	kg O₃e	5,47E-01	1,92E-03	3,55E-03	5,53E-01	1,88E-04	1,09E-02	MND	3,21E-05	5,52E-05	1,93E-04	8,14E-05	-1,10E-01						
ADP-fossil	MJ	1,34E+02	9,78E-01	4,59E-01	1,35E+02	2,40E-01	2,92E+00	MND	2,43E-02	7,16E-02	3,32E-02	3,66E-02	-1,39E+01						







## **VERIFICATION STATEMENT**

#### **VERIFICATION PROCESS FOR THIS EPD**

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to conduct this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

Updated 9.12.2024









# **APPENDIX**

### **ANNEX 1: SCALING TABLE FOR ALUSTRA LEC**

Product name	Declared unit mass (kg/1m2)	A1-A3 GWP - TOTAL EN 15804+A2 (kgCO2e)	A1-A3 GWP - FOSSIL EN 15804+A2 (kgCO2e)	A1-A3 GWP - BIOGENIC EN 15804+A2 (kgCO2e)	A1-A3 GWP EN 15804+A1 (kgCO2e)
Tate Grid+ LEC	4.27	1.77E+01	1.84E+01	-8.23E-01	1.87E+01
Alustra LEC	9.08	3.77E+01	3.92E+01	-1.75E+00	3.98E+01

