



# **ENVIRONMENTAL PRODUCT DECLARATION**

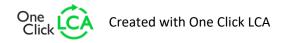
IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

NM Golv 50 Super Nils Malmgren AB



## **EPD HUB, HUB-2056**

Published on 27.10.2024, last updated on 27.10.2024, valid until 27.10.2029









# **GENERAL INFORMATION**

### **MANUFACTURER**

Manufacturer	Nils Malmgren AB
Address	Valnäsgatan 6, 442 52 Ytterby
Contact details	info@nilsmalmgren.se
Website	https://www.nilsmalmgren.se/

## **EPD STANDARDS, SCOPE AND VERIFICATION**

21 5 017 (1157 (1150) 0001 1								
Program operator	EPD Hub, hub@epdhub.com							
Reference standard	EN 15804+A2:2019 and ISO 14025							
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023							
Sector	Construction product							
Category of EPD	Third party verified EPD							
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D							
EPD author	Oscar Ternstrom Ampiro group AB							
EPD verification	Independent verification of this EPD and data, according to ISO 14025:  ☐ Internal verification ☐ External verification							
EPD verifier	Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited							

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

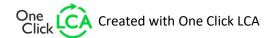
### **PRODUCT**

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Product name	NM Golv 50 Super
Additional labels	NM Floor 50 Super
Product reference	
Place of production	Ytterby, Sweden
Period for data	From 01/01 2023 to 31/12 2023
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	%

### **ENVIRONMENTAL DATA SUMMARY**

Declared unit	1 kg of Golv 50 Super epoxy resin
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)	2,22E+00
GWP-total, A1-A3 (kgCO₂e)	2,04E+00
Secondary material, inputs (%)	1.63
Secondary material, outputs (%)	0
Total energy use, A1-A3 (kWh)	9.24
Net freshwater use, A1-A3 (m³)	0.05







# PRODUCT AND MANUFACTURER

#### **ABOUT THE MANUFACTURER**

Nils Malmgren AB formulates and manufactures products based on epoxy and associated hardeners. Our ability to formulate means we can adapt to existing needs and develop customized solutions

### PRODUCT DESCRIPTION

NM Golv 50 Super is a water dispersion based epoxy floor coating, especially designed for floors exposed for pedestrians and light traffic under wet and bad conditions. The adhesion is extremely high to concrete and ceramics. The long-time properties are well known, as the product has been on the market since 1971.

Further information can be found at https://www.nilsmalmgren.se/.

### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	10	Europe
Minerals	49	Sweden
Fossil materials	38	Sweden, Europe, Asia
Bio-based materials	4	Sweden, Europe

### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.029

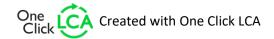
### **FUNCTIONAL UNIT AND SERVICE LIFE**

Declared unit	1 kg of Golv 50 Super epoxy resin
Mass per declared unit	1 kg
Functional unit	
Reference service life	

### **SUBSTANCES, REACH - VERY HIGH CONCERN**

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The product does not contain any REACH SVHC substances in amounts greater than 0.1% (1000 ppm).







# PRODUCT LIFE-CYCLE

### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Pro	duct si	tage		mbly ige			U	se sta	ge			Е	nd of I	ife stag	ge	Beyond the system boundaries				
A1	A2	А3	A4	A5	B1	B2	В3	В4	В5	В6	В7	<b>C1</b>	C2	С3	<b>C4</b>		D			
×	×	×	×	×	MND	MND	MD	MND	MND	MND	MND	×	×	×	×	×				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling		

Modules not declared = MND. Modules not relevant = MNR

## **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The production of the epoxy product begins with the on-site manufacturing of both the epoxy resin and the hardener. The raw materials for the resin and hardener are first transported to separate storage tanks, where they are precisely measured and fed into dedicated mixing systems. Each component is carefully mixed in its own system to ensure a consistent quality.

After mixing, the epoxy mixture is dispensed into metal buckets, ready for further use or distribution.

The environmental impacts considered for the production stage include the manufacturing of the raw materials used to produce the epoxy resin and hardener, as well as other ancillary materials such as lubricating oils and water. Additionally, the use of fuels for machinery and the management of waste generated during the production processes at the manufacturing facility are included in this stage. The study also accounts for energy losses during electricity transmission.

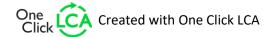
Transportation from suppliers is also considered.

## TRANSPORT AND INSTALLATION (A4-A5)

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Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation distance is defined according to the PCR. Average distance of transportation from production plant to building site is assumed as 100 km and the transportation method is assumed to be lorry. Vehicle capacity utilization is assumed to be 100 % which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as product







are packaged properly. Also, volume capacity utilisation factor is assumed to be 100 % for the nested packaged products.

## **PRODUCT USE AND MAINTENANCE (B1-B7)**

This EPD does not cover the use phase.

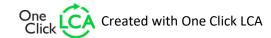
Air, soil, and water impacts during the use phase have not been studied.

Air, soil, and water impacts during the use phase have not been studied.

## PRODUCT END OF LIFE (C1-C4, D)

Assumed that the product is landfilled after end of life, due to difficulty separating the product from the host surface.

Distance to landfill is assmumed to be 50 km.







# **MANUFACTURING PROCESS**

Materials

Transport

Manufacturing

Construction

End of Life

- Tap water
- Raw material production
- Transport to facility
- Electricity
- Fuel for machines

- Transport to site
- De-construction
- Landfill





# LIFE-CYCLE ASSESSMENT

### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	No allocation

### **AVERAGES AND VARIABILITY**

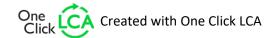
Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	%

This EPD is product and factory specific and does not contain average calculations.

#### LCA SOFTWARE AND BIBLIOGRAPHY

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This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.







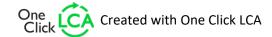
# **ENVIRONMENTAL IMPACT DATA**

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
GWP – total <sup>1)</sup>	kg CO₂e	1,55E+00	5,59E-02	4,32E-01	2,04E+00	1,08E-02	1,40E-01	MND	3,31E-04	4,69E-03	0,00E+00	1,13E-01	-3,58E-01						
GWP – fossil	kg CO₂e	1,63E+00	5,59E-02	5,34E-01	2,22E+00	1,08E-02	3,68E-02	MND	3,31E-04	4,69E-03	0,00E+00	1,05E-02	-3,57E-01						
GWP – biogenic	kg CO₂e	-1,03E-01	0,00E+00	-1,02E-01	-2,05E-01	0,00E+00	1,03E-01	MND	0,00E+00	0,00E+00	0,00E+00	1,02E-01	0,00E+00						
GWP – LULUC	kg CO₂e	1,80E-02	2,25E-05	8,28E-04	1,88E-02	4,00E-06	5,29E-06	MND	3,30E-08	1,73E-06	0,00E+00	1,07E-05	-2,75E-04						
Ozone depletion pot.	kg CFC-11e	2,39E-07	1,27E-08	2,80E-08	2,80E-07	2,49E-09	7,63E-10	MND	7,07E-11	1,08E-09	0,00E+00	3,20E-09	-1,57E-08						
Acidification potential	mol H⁺e	1,76E-02	3,95E-04	2,71E-03	2,07E-02	4,59E-05	3,97E-05	MND	3,44E-06	1,99E-05	0,00E+00	8,88E-05	-2,18E-03						
EP-freshwater <sup>2)</sup>	kg Pe	6,55E-05	4,30E-07	2,25E-05	8,85E-05	8,87E-08	1,66E-07	MND	1,10E-09	3,84E-08	0,00E+00	1,63E-07	-1,32E-05						
EP-marine	kg Ne	3,65E-03	1,09E-04	4,74E-04	4,24E-03	1,36E-05	1,51E-05	MND	1,52E-06	5,90E-06	0,00E+00	3,03E-05	-3,24E-04						
EP-terrestrial	mol Ne	2,28E-02	1,21E-03	4,88E-03	2,89E-02	1,50E-04	1,32E-04	MND	1,67E-05	6,51E-05	0,00E+00	3,33E-04	-3,70E-03						
POCP ("smog") <sup>3</sup> )	kg NMVOCe	5,96E-03	3,55E-04	1,65E-03	7,96E-03	4,81E-05	3,75E-05	MND	4,59E-06	2,08E-05	0,00E+00	9,64E-05	-1,24E-03						
ADP-minerals & metals <sup>4</sup> )	kg Sbe	1,68E-05	1,27E-07	9,40E-06	2,63E-05	2,54E-08	1,89E-07	MND	1,68E-10	1,10E-08	0,00E+00	3,54E-08	-7,23E-06						
ADP-fossil resources	MJ	3,13E+01	8,26E-01	8,55E+00	4,07E+01	1,63E-01	6,09E-02	MND	4,45E-03	7,05E-02	0,00E+00	2,43E-01	-4,86E+00						
Water use <sup>5)</sup>	m³e depr.	1,73E+00	3,59E-03	2,30E-01	1,96E+00	7,28E-04	2,89E-03	MND	1,20E-05	3,15E-04	0,00E+00	1,42E-03	-1,07E-01						

<sup>1)</sup> GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

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## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

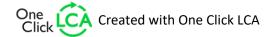
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Particulate matter	Incidence	8,72E-08	5,99E-09	4,15E-08	1,35E-07	1,25E-09	6,11E-10	MND	9,22E-11	5,41E-10	0,00E+00	1,78E-09	-2,58E-08						
Ionizing radiation <sup>6)</sup>	kBq 11235e	1,29E-01	3,93E-03	8,73E-02	2,21E-01	7,75E-04	5,73E-04	MND	2,05E-05	3,36E-04	0,00E+00	1,16E-03	-2,17E-02						
Ecotoxicity (freshwater)	CTUe	4,80E+01	7,23E-01	1,34E+01	6,21E+01	1,46E-01	2,26E-01	MND	2,68E-03	6,34E-02	0,00E+00	1,80E-01	-9,93E+00						
Human toxicity, cancer	CTUh	2,07E-09	2,04E-11	7,43E-09	9,52E-09	3,60E-12	1,53E-11	MND	1,03E-13	1,56E-12	0,00E+00	7,59E-12	-4,51E-09						
Human tox. non-cancer	CTUh	3,94E-08	7,05E-10	9,93E-09	5,00E-08	1,45E-10	2,56E-10	MND	1,94E-12	6,27E-11	0,00E+00	1,20E-10	-6,95E-09						
SQP <sup>7)</sup>	-	1,42E+01	8,72E-01	1,23E+01	2,74E+01	1,88E-01	9,49E-02	MND	5,79E-04	8,12E-02	0,00E+00	5,93E-01	-2,31E+00						

<sup>6)</sup> EN 15804+A2 disclaimer for lonizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

### **USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	2,67E+00	9,06E-03	2,14E+00	4,82E+00	1,83E-03	6,00E-03	MND	2,54E-05	7,94E-04	0,00E+00	4,22E-03	-8,54E-01						
Renew. PER as material	MJ	9,84E-01	0,00E+00	9,14E-01	1,90E+00	0,00E+00	-9,24E-01	MND	0,00E+00	0,00E+00	0,00E+00	-9,74E-01	0,00E+00						
Total use of renew. PER	MJ	3,65E+00	9,06E-03	3,05E+00	6,71E+00	1,83E-03	-9,18E-01	MND	2,54E-05	7,94E-04	0,00E+00	-9,70E-01	-8,54E-01						
Non-re. PER as energy	MJ	2,00E+01	8,26E-01	7,60E+00	2,84E+01	1,63E-01	6,09E-02	MND	4,45E-03	7,05E-02	0,00E+00	2,43E-01	-3,97E+00						
Non-re. PER as material	MJ	1,13E+01	0,00E+00	2,10E+00	1,34E+01	0,00E+00	-2,21E+00	MND	0,00E+00	0,00E+00	0,00E+00	-1,12E+01	0,00E+00						
Total use of non-re. PER	MJ	3,13E+01	8,26E-01	9,69E+00	4,18E+01	1,63E-01	-2,15E+00	MND	4,45E-03	7,05E-02	0,00E+00	-1,10E+01	-3,97E+00						
Secondary materials	kg	1,63E-02	2,42E-04	3,91E-02	5,57E-02	4,52E-05	1,15E-04	MND	1,74E-06	1,96E-05	0,00E+00	8,75E-05	5,07E-02						
Renew. secondary fuels	MJ	2,01E-04	2,22E-06	2,23E-02	2,26E-02	4,56E-07	1,77E-06	MND	5,70E-09	1,97E-07	0,00E+00	3,37E-06	-7,88E-05						
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Use of net fresh water	m <sup>3</sup>	4,35E-02	1,02E-04	7,34E-03	5,10E-02	2,11E-05	5,14E-05	MND	2,70E-07	9,13E-06	0,00E+00	2,62E-04	-3,51E-03						

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<sup>8)</sup> PER = Primary energy resources.





## **END OF LIFE – WASTE**

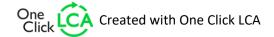
Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Hazardous waste	kg	1,84E-01	1,09E-03	3,36E-01	5,21E-01	2,16E-04	3,99E-04	MND	5,96E-06	9,34E-05	0,00E+00	0,00E+00	-2,41E-01						
Non-hazardous waste	kg	4,25E+00	1,72E-02	8,87E-01	5,15E+00	3,55E-03	9,19E-02	MND	4,19E-05	1,54E-03	0,00E+00	1,00E+00	-7,01E-01						
Radioactive waste	kg	5,32E-05	5,56E-06	2,71E-05	8,59E-05	1,09E-06	2,43E-07	MND	3,13E-08	4,71E-07	0,00E+00	0,00E+00	-9,09E-06						

## **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	СЗ	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,07E-01	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Materials for energy rec	kg	0,00E+00	0,00E+00	1,00E-02	1,00E-02	0,00E+00	3,19E-02	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,17E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00						

# ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Global Warming Pot.	kg CO₂e	1,60E+00	5,53E-02	5,24E-01	2,17E+00	1,07E-02	3,78E-02	MND	3,27E-04	4,64E-03	0,00E+00	1,03E-02	-3,47E-01						
Ozone depletion Pot.	kg CFC-11e	2,12E-07	1,01E-08	2,43E-08	2,47E-07	1,97E-09	6,54E-10	MND	5,60E-11	8,55E-10	0,00E+00	2,54E-09	-1,34E-08						
Acidification	kg SO₂e	1,47E-02	3,11E-04	2,26E-03	1,73E-02	3,57E-05	3,05E-05	MND	2,45E-06	1,54E-05	0,00E+00	6,73E-05	-1,83E-03						
Eutrophication	kg PO <sub>4</sub> ³e	4,36E-03	5,43E-05	9,55E-04	5,37E-03	8,12E-06	2,13E-04	MND	5,69E-07	3,52E-06	0,00E+00	2,15E-05	-5,24E-04						
POCP ("smog")	kg C₂H₄e	9,62E-04	1,01E-05	1,54E-04	1,13E-03	1,39E-06	2,01E-06	MND	5,36E-08	6,03E-07	0,00E+00	2,74E-06	-1,08E-04						
ADP-elements	kg Sbe	1,56E-05	1,23E-07	9,34E-06	2,51E-05	2,46E-08	1,85E-07	MND	1,65E-10	1,07E-08	0,00E+00	3,42E-08	-7,22E-06						
ADP-fossil	MJ	3,13E+01	8,26E-01	9,80E+00	4,19E+01	1,63E-01	6,09E-02	MND	4,45E-03	7,05E-02	0,00E+00	2,43E-01	-4,86E+00						





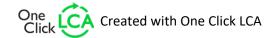


## **ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP-GHG <sup>9)</sup>	kg CO₂e	1,63E+00	5,59E-02	5,34E-01	2,22E+00	1,08E-02	3,68E-02	MND	3,31E-04	4,69E-03	0,00E+00	1,05E-02	-3,57E-01						

<sup>9)</sup> This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterisation factors for the flows - CH4 fossil, CH4 biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO2 is set to zero.

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# **VERIFICATION STATEMENT**

#### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online. This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Imane Uald lamkaddam, as an authorized verifier acting for EPD Hub Limited 27.10.2024



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