

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Double wall pipes for rain water (PE)
Pipelife Finland Oy



EPD HUB, HUB-0029
Publishing date 29 Apr. 2022, last updated date 29 Apr. 2022, valid until 29 Apr. 2027

Created with One Click LCA

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Pipelife Finland Oy
Address	Kiviharjunlenkki 1 E, 90220 Oulu
Contact details	asiakaspalvelu@pipelife.fi
Website	https://www.pipelife.fi/

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1- C4 and D
EPD author	Riikka Vaara, Pipelife Finland Oy
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal certification ☑ External verification
EPD verifier	Elma Avdyli, EPD Hub

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Double wall pipes for rain water (PE)
Additional labels	
Product reference	70001135, 70001120, 70001121, 70001122, 70001125, 70001123, 70001124, 70001132, 70001118, 70001119
Place of production	Pipelife Hafab AB (Haaparanta)
Period for data	1.1.2020 - 31.12.2021
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3	<10 %

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg of pipe
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO2e)	2,10
GWP-total, A1-A3 (kgCO2e)	2,02
Secondary material, inputs (%)	0,449
Secondary material, outputs (%)	5,00
Total energy use, A1-A3 (kWh)	8,05
Total water use, A1-A3 (m3e)	0,00541

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Pipelife Finland Oy is one of the leading providers of Plastic construction solutions in Finland. The product range consists of plastic pipe, tank and chamber solutions, rainwater management, oil and sand separation solutions, wastewater treatment solutions, and solutions for energy and data network construction, as well as electric installations. Pipelife Finland solutions are used in construction in infrastructure, housing and industrial applications.
Pipelife Finland Oy employs about 250 employees in Finland. The company is part of leading global construction solution provider Wienerberger AG and its piping solution division WPS. It operates globally in 25 countries and provides piping solutions based on plastic and ceramic materials.

PRODUCT DESCRIPTION

The double wall pipe is used for rainwater construction. Double wall pipe for rainwater is made PE material (polyethylene).
SN4: 70001132.
SN8: 70001135, 70001120, 70001121, 70001122, 70001125, 70001123, 70001124
SN16: 70001118, 70001119

Further information can be found at https://www.pipelife.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	-	-
Minerals	-	-
Fossil materials	100	EU
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate.

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.04

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg of pipe
Mass per declared unit	1 kg

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials (PET bands, packing woods) and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The production method is a pipe extrusion. The different stages are:
– Material conveying
– Extrusion (melting and processing of material)
– Pipe profile corrugation
– Cooling
– Cutting
– Welding socket
– Packaging

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The average transport distance from the production plant to the building site is assumed to be 470 km, and the transport method is assumed to be a lorry. Transport does not cause losses, because products are packaged properly.

In Module A5, only the environmental impacts from waste handling of the packaging is studied. Environmental Impacts from the Installation phase are not taken into account.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.
Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

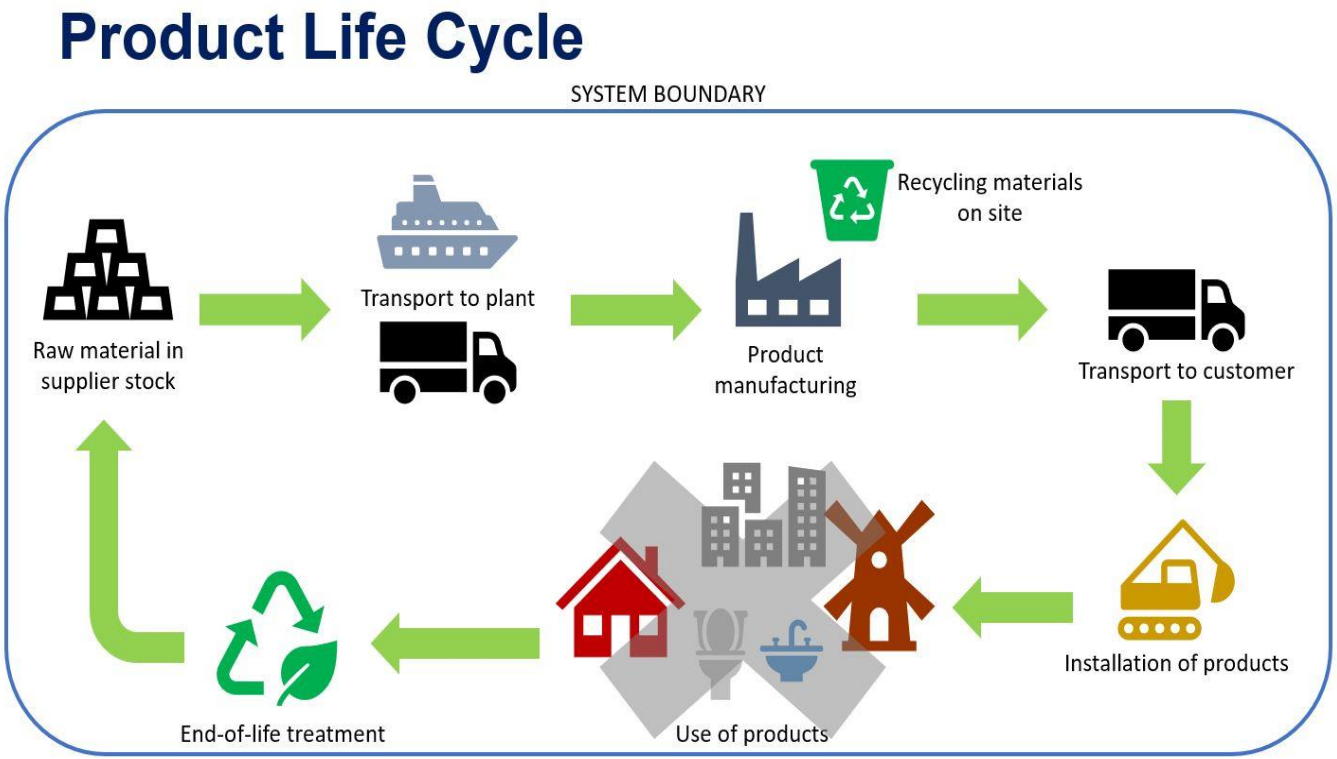
Since the consumption of energy and natural resources is negligible for disassembling the end-of-life product, the impacts of demolition are assumed to be zero (C1).
The end-of-life product is assumed to be sent to the closest facilities by lorry, and the journey is assumed to be 50 km (C2).

Old pipes can be recycled, and the material reused after recycling. Five per cent, collected from the unloading site, is sent for recycling (C3), while the remaining 95% is left inert underground (C4).

Due to the recycling and incineration potential of Polyethylene, the end-of-life product is converted into recycled PE, while energy and heat are produced from its incineration (D). The benefits and loads of waste packaging materials in A5 are also considered in module D.

MANUFACTURING PROCESS





LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. In this study, as per the reference standard, allocation is conducted in the following order;

1. Allocation should be avoided.
2. Allocation should be based on physical properties (e.g., mass, volume) when the difference in revenue is small.
3. Allocation should be based on economic values.

As it is impossible to collect energy consumption and waste data separately for each product produced in the plants, data is allocated. Allocation is based on the annual production rate and made with high accuracy and precision. The values for 1 kg of the product used in this study is calculated by considering the total product weight per annual production. Several kinds of pipe are produced in the factories: since the production processes for these products are similar, the annual production percentages are considered for allocation.

Allocation used in environmental data sources is aligned with the above.

AVERAGES AND VARIABILITY

EPD calculation is based on average. Calculation is per kg of pipe including in-house recycling. Packaging materials consumed electricity and water and cargo is calculated based on average value.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total	kg CO_2e	2,07E0	2,71E-2	-7,44E-2	2,02E0	6,46E-2	1,93E-1	MND	MND	MND	MND	MND	MND	MND	0E0	2,58E-4	1,84E-2	1,41E-1	-6,77E-3
GWP – fossil	kg CO_2e	2,05E0	2,71E-2	2,32E-2	2,1E0	6,52E-2	1,12E-3	MND	MND	MND	MND	MND	MND	MND	0E0	2,58E-4	1,85E-2	1,41E-1	-7,01E-3
GWP – biogenic	kg CO_2e	1,07E-2	-4,92E-6	-9,77E-2	-8,7E-2	3,99E-5	1,92E-1	MND	MND	MND	MND	MND	MND	MND	0E0	1,18E-7	-7,71E-5	1,09E-4	2,41E-4
GWP – LULUC	kg CO_2e	6,34E-4	1,74E-5	1,11E-4	7,62E-4	2,3E-5	1,97E-6	MND	MND	MND	MND	MND	MND	MND	0E0	1,44E-7	1,07E-5	5,39E-6	-2,16E-6
Ozone depletion pot.	kg $CFC_{-11}e$	5,23E-8	5,54E-9	2,14E-9	6E-8	1,49E-8	1,13E-10	MND	MND	MND	MND	MND	MND	MND	0E0	5,57E-11	1,34E-9	3,12E-9	-1,78E-10
Acidification potential	mol H^+e	7,38E-3	7,98E-4	1,64E-4	8,34E-3	2,68E-4	5,69E-6	MND	MND	MND	MND	MND	MND	MND	0E0	1,64E-6	5,29E-5	8,78E-5	-2,52E-5
EP-freshwater[3)]	kg Pe	3,54E-5	1,34E-7	1,96E-6	3,75E-5	5,63E-7	8,9E-8	MND	MND	MND	MND	MND	MND	MND	0E0	3,03E-9	3,07E-7	1,89E-7	-1,21E-7
EP-marine	kg Ne	1,27E-3	1,97E-4	5,56E-5	1,52E-3	7,95E-5	1,02E-6	MND	MND	MND	MND	MND	MND	MND	0E0	5,98E-7	1,47E-5	5,37E-5	-4,31E-6
EP-terrestrial	mol Ne	1,41E-2	2,19E-3	5,68E-4	1,68E-2	8,78E-4	1,14E-5	MND	MND	MND	MND	MND	MND	MND	0E0	6,59E-6	1,6E-4	3,23E-4	-4,79E-5
POCP (“smog”)	kg NMVOCe	6,86E-3	5,69E-4	1,74E-4	7,6E-3	2,76E-4	3,27E-6	MND	MND	MND	MND	MND	MND	MND	0E0	1,82E-6	5,18E-5	1,24E-4	-2,34E-5
ADP-minerals & metals	kg Sbe	1,84E-5	2,31E-7	4,32E-7	1,9E-5	1,63E-6	9,07E-9	MND	MND	MND	MND	MND	MND	MND	0E0	1,26E-8	2,26E-7	1,08E-7	-6,27E-8
ADP-fossil resources	MJ	7,26E1	3,55E-1	3,17E-1	7,32E1	9,94E-1	2,06E-2	MND	MND	MND	MND	MND	MND	MND	0E0	3,85E-3	1,81E-1	2,38E-1	-2,48E-1
Water use[2)]	m^3e depr.	1,44E0	8,24E-4	7,09E-4	1,44E0	3,53E-3	2,72E-4	MND	MND	MND	MND	MND	MND	MND	0E0	1,58E-5	3,89E-3	1,06E-2	-4,91E-3

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy	MJ	1,22E0	2,7E-3	3,56E0	4,78E0	1,41E-2	2,81E-3	MND	MND	MND	MND	MND	MND	MND	0E0	8,17E-5	8,94E-3	4,22E-3	-4,16E-3
Renew. PER as material	MJ	0E0	0E0	2,14E0	2,14E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Total use of renew. PER	MJ	1,22E0	2,7E-3	5,7E0	6,92E0	1,41E-2	2,81E-3	MND	MND	MND	MND	MND	MND	MND	0E0	8,17E-5	8,94E-3	4,22E-3	-4,16E-3
Non-re. PER as energy	MJ	2,36E1	3,55E-1	2,83E-1	2,42E1	9,94E-1	2,06E-2	MND	MND	MND	MND	MND	MND	MND	0E0	3,85E-3	1,81E-1	2,38E-1	-8,04E-2
Non-re. PER as material	MJ	4,9E1	0E0	3,4E-2	4,9E1	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	-1,67E-1
Total use of non-re. PER	MJ	7,26E1	3,55E-1	3,17E-1	7,32E1	9,94E-1	2,06E-2	MND	MND	MND	MND	MND	MND	MND	0E0	3,85E-3	1,81E-1	2,38E-1	-2,48E-1
Secondary materials	kg	4,48E-3	0E0	1,07E-5	4,49E-3	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	-1,53E-5
Renew. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Non-ren. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Use of net fresh water	m^3	5,22E-3	3,86E-5	1,48E-4	5,41E-3	1,88E-4	6,12E-6	MND	MND	MND	MND	MND	MND	MND	0E0	6,98E-7	5,44E-5	2,67E-4	-1,78E-5

6) PER = Primary energy resources

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	4,55E-2	4,07E-4	2,16E-3	4,8E-2	1,03E-3	7,86E-5	MND	MND	MND	MND	MND	MND	MND	0E0	5,46E-6	0E0	4,35E-4	-1,54E-4
Non-hazardous waste	kg	1,58E0	9,48E-3	1,29E-1	1,72E0	8,6E-2	4,27E-3	MND	MND	MND	MND	MND	MND	MND	0E0	2,38E-4	0E0	9,5E-1	-5,19E-3
Radioactive waste	kg	4,02E-5	2,48E-6	1,09E-6	4,37E-5	6,8E-6	1,24E-7	MND	MND	MND	MND	MND	MND	MND	0E0	2,56E-8	0E0	1,42E-6	-1,37E-7

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Materials for recycling	kg	0E0	0E0	0E0	0E0	0E0	1,77E-1	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	5E-2	0E0	0E0
Materials for energy rec	kg	0E0	0E0	8,8E-2	8,8E-2	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	2,57E-4	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	1,89E0	2,69E-2	2,27E-2	1,94E0	6,46E-2	1,12E-3	MND	MND	MND	MND	MND	MND	MND	0E0	2,55E-4	1,81E-2	9,94E-2	-6,47E-3
Ozone depletion Pot.	kg CFC_{-11}e	5,16E-8	4,39E-9	1,81E-9	5,78E-8	1,19E-8	1,15E-10	MND	MND	MND	MND	MND	MND	MND	0E0	4,45E-11	1,12E-9	2,48E-9	-1,76E-10
Acidification	kg SO_2e	6,21E-3	6,34E-4	1,17E-4	6,96E-3	1,33E-4	4,47E-6	MND	MND	MND	MND	MND	MND	MND	0E0	5,67E-7	3,33E-5	9,49E-5	-2,12E-5
Eutrophication	kg PO_4^3e	1,5E-3	7,12E-5	5,44E-5	1,63E-3	2,76E-5	3,11E-6	MND	MND	MND	MND	MND	MND	MND	0E0	1,35E-7	3,84E-5	4,96E-3	-5,1E-6
POCP (“smog”)	kg C_2H_4e	6,23E-4	1,68E-5	7,49E-6	6,47E-4	8,58E-6	2,3E-7	MND	MND	MND	MND	MND	MND	MND	0E0	4,09E-8	3,15E-6	2,07E-5	-2,13E-6
ADP-elements	kg Sbe	1,84E-5	2,31E-7	4,32E-7	1,9E-5	1,63E-6	9,07E-9	MND	MND	MND	MND	MND	MND	MND	0E0	1,26E-8	2,26E-7	1,08E-7	-6,27E-8
ADP-fossil	MJ	7,26E1	3,55E-1	3,17E-1	7,32E1	9,94E-1	2,06E-2	MND	MND	MND	MND	MND	MND	MND	0E0	3,85E-3	1,81E-1	2,38E-1	-2,48E-1

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the ED Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Elma Avdyli, approved verifier by EPD Hub, 29.04.2022



EPD Hub
VERIFIED ISO 14025