

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Laminated Veneer Lumber
Firstwood Co.,Ltd.



EPD HUB, HUB-2053

Published on 18.10.2024, last updated on 18.10.2024, valid until 18.10.2029

一般情報 - GENERAL INFORMATION

メーカー - MANUFACTURER

メーカー名 Manufacturer	Firstwood Co.,Ltd.
住所 Address	Iida Group Holdings Annex, 1-6-22 Nishikubo, Musashino City, Tokyo, Japan
問い合わせ先 Contact details	k-nakagawa@1stwood.jp
ウェブサイト Website	https://www.1stwood.jp/

EPD 規格、スコープ、認証機関 - EPD STANDARDS, SCOPE AND VERIFICATION

プログラムオペレータ Program operator	EPD Hub, hub@epdhub.com
参考規格 Reference standard	EN 15804+A2:2019 and ISO 14025
PCR PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
製品カテゴリ Sector	Construction product
EPD カテゴリ Category of EPD	Third party verified EPD
EPD のスコープ Scope of the EPD	Cradle to gate with modules C1-C4, D
EPD 申請者 EPD author	Keiichiro Nakagawa
EPD 検証 EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal verification <input checked="" type="checkbox"/> External verification

EPD 検証 EPD verifier

Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

製品 - PRODUCT

製品名 Product name	Laminated Veneer Lumber
追加ラベル Additional labels	-
参照製品 Product reference	Laminated Veneer Lumber
製造地 Place of production	Firstplywood Co.,Ltd.(2-1 Kanaya 3-chome, Rokunohe-cho, Kamikita-gun, Aomori Prefecture, Japan) and Aomoriplywood Co.,Ltd.(2-1 Kanaya 3-chome, Rokunohe-cho, Kamikita-gun, Aomori Prefecture, Japan)
データ取得年 Period for data	2023/04~2024/03
EPD 平均化 Averaging in EPD	Multiple factories
A1-A3 の GWP-fossil 変動率 Variation in GWP-fossil for A1-A3	31.3 %

環境影響データ概要 - ENVIRONMENTAL DATA SUMMARY

宣言単位	1 m ³
Declared unit	
宣言単位あたりの質量	375 kg
Declared unit mass	
GWP-fossil, A1-A3 (kgCO2e)	3,35E+02
GWP-fossil, A1-A3 (kgCO2e)	
GWP-total, A1-A3 (kgCO2e)	-1,15E+03
GWP-total, A1-A3 (kgCO2e)	
副資材の投入(%)	0.16
Secondary material, inputs (%)	
副資材のアウトプット(%)	92.1
Secondary material, outputs (%)	
エネルギー使用量計, A1-A3 (kWh)	7980
Total energy use, A1-A3 (kWh)	
水使用量計、A1-A3 (m3)	4.15
Net fresh water use, A1-A3 (m3)	

製品とメーカー - PRODUCT AND MANUFACTURER

メーカーの概要 - ABOUT THE MANUFACTURER

Firstwood manufactures LVL and laminated wood for housing structural members and supplies them nationwide with a nationwide logistics network to immediate delivery. In addition, Firstwood offers pre-cutting services to meet customers needs, processing joints of structural members based on housing blueprints. Our integrated system from manufacturing to distribution enables us to create high quality houses with excellent cost performance.

製品説明 - PRODUCT DESCRIPTION

LVL is a processed wood product made by laminating and gluing veneer cut by a rotary lathe, slicer, or other cutting machine with the fiber direction (grain) parallel to each other. Veneers of 2mm to 4mm thick are used, and the number of layers can range from several to several dozen. LVL is used more as a shaft or framework material than as a face material, because the proportion of parallel layers in the fiber direction is overwhelmingly large and the thickness of the product is generally high.

Further information can be found at <https://www.1stwood.jp/>.

主な原材料構成 - PRODUCT RAW MATERIAL MAIN COMPOSITION

原材料カテゴリ Raw material category	量、質量 - % Amount, mass- %	原材料源 Material origin
金属 Metals	-	-
鉱物 Minerals	-	-
化石原料 Fossil materials	35	Japan
バイオマス原料 Bio-based materials	65	Japan

生物起源 CO2 含有量 - BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

製品の生物起源 CO2 含有量、kg C Biogenic carbon content in product, kg C	212.455
梱包の生物起源 CO2 含有量、kg C Biogenic carbon content in packaging, kg C	-

機能単位と耐用年数 - FUNCTIONAL UNIT AND SERVICE LIFE

宣言単位 Declared unit	1 m ³
宣言単位あたりの質量 Mass per declared unit VP	375 kg
機能単位 Functional unit	-
参照耐用年数 Reference service life	-

化学物質、REACH 高懸念物質 - SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

製品のライフサイクル - PRODUCT LIFE-CYCLE

システム境界 - SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	MN D	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

製造と梱包 - MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

This product is made by laminating veneer to veneer, glue-compressing, and finish cutting. All wood and other raw materials are procured in Japan and delivered by truck to First Plywood. The manufacturing process consists of cutting logs into veneer using a rotary lathe, drying, width peeling, warp splicing, gluing and pressing, and finish cutting. During the finishing cutting process, the products are sorted and repaired.

The manufacturing process requires electricity, steam, and water to operate each piece of equipment. Light oil is required for forklifts. The product also includes auxiliary materials (adhesives, putty, etc.). The final product is packaged and shipped in plastic sheeting. Heavy bands, OPP

tape, and cardboard corner supports are also used for packaging.

Bark, chips, sawdust, and defective materials generated during processing are sold to outside customers. or used as fuel for boilers. Boiler cinders are generated as waste. Adhesive waste liquid is reused when cleaning the adhesive application machine.

輸送と据付 - TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

This EPD excludes the A4-A5 stage. Therefore, packaging wastes are considered in the end-of-life stage.

製品使用とメンテナンス - PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD excludes the use stage.

Air, soil, and water impacts during the use phase have not been studied.

製品の廃棄・リサイクル段階 - PRODUCT END OF LIFE (C1-C4, D)

It is assumed that 0.00265 L/kg of diesel fuel will be consumed for demolition (C1). This scenario is based on Revised New Demolition Methods and Estimation published by Economic Research Association in April 2017. Transportation distance and methods to the treatment facilities (C2) are assumed to be 50km by a truck in all scenarios.

In this EPD, end-of-life scenarios are developed for each material categories.

Wooden materials:

At the end of its lifetime, a timber product can have several end of life scenario options. Because of the uncertainties surrounding waste disposal practices in the future, exact methods of disposal at the end of life is hard to determine. In this EPD, 92.1% of product wastes are assumed to be chipped for the future use as fuel, 6.3% are assumed to be incinerated

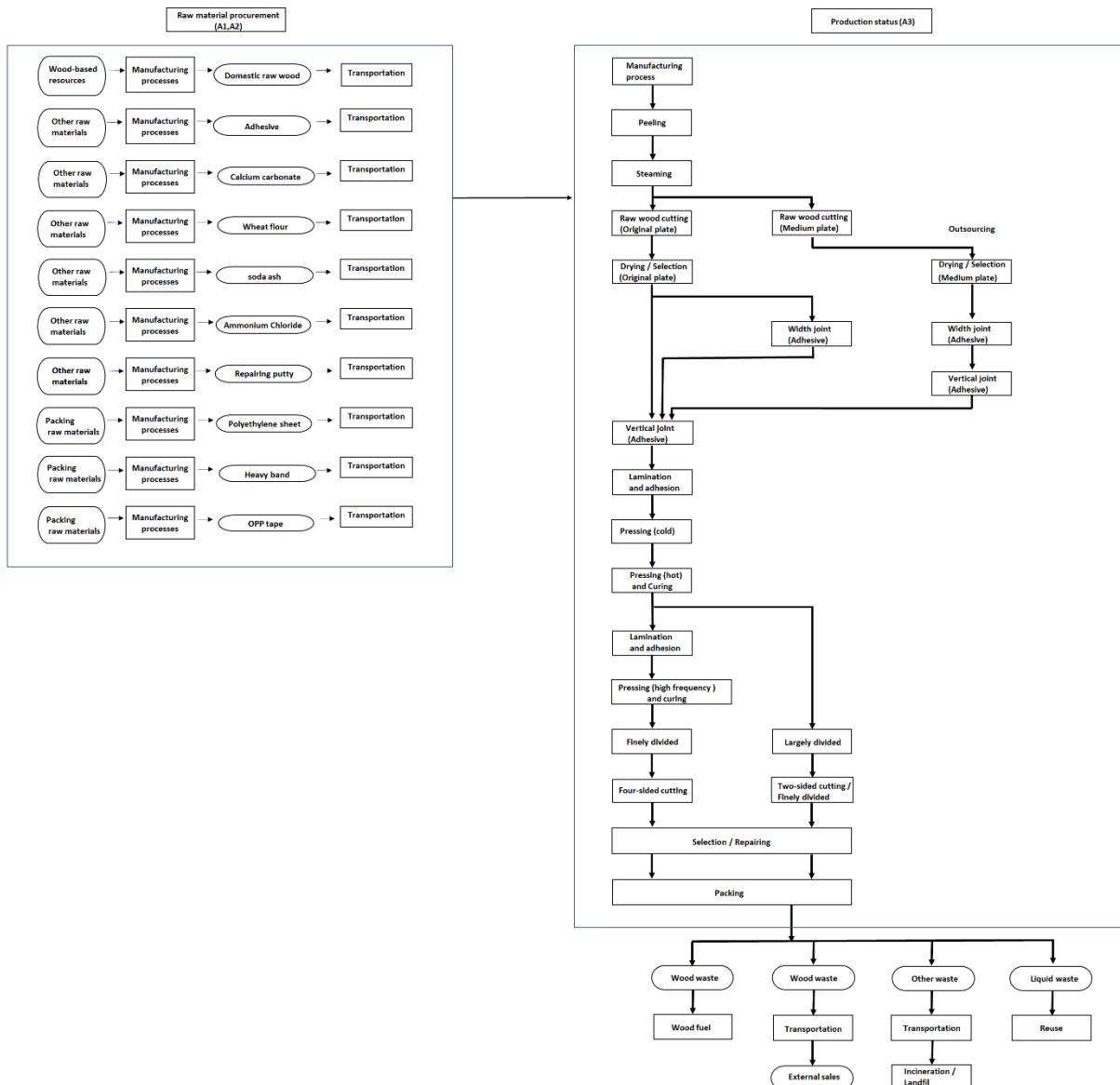
without energy recovery, and 1.6% are assumed to be landfilled. The scenario is based on the results of a Survey of construction by-products in 2018 published by the Ministry of Land, Infrastructure and Transport, with the assumption of no material recycled between construction sites.

As this EPD does not include A5 stage, packaging wastes are considered in the end-of-life stage.

Plastic wastes:

Plastic wastes are assumed to be 25% recycled, 63% incinerated with energy recovery, 7% incinerated without energy recovery, and 6% landfilled. This scenario is based on the survey report published by Japan Plastic Recycling and Reuse Association in 2023.

製造プロセス - MANUFACTURING PROCESS



ライフサイクルアセスメント - LIFE-CYCLE ASSESSMENT

カットオフ基準 - CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

配分、推定 - ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

データタイプ - Data type	配分 - Allocation
原材料 - Raw materials	Allocated by mass or volume
梱包材 - Packaging materials	Allocated by mass or volume
補助材料 - Ancillary materials	Not applicable
製造エネルギーと廃棄物 - Manufacturing energy and waste	Allocated by mass or volume

平均値と変動率 - AVERAGES AND VARIABILITY

平均化の種類 - Type of average	Multiple factories
平均化の方法 - Averaging method	Representative product
A1-A3 における GWP-fossil の変動率 - Variation in GWP-fossil for A1-A3	31.3 %

This product is manufactured at two plants, Firstplywood Co., LTD. and Aomoriplywood CO., LTD.. Since the raw materials and production processes are the same at both plants, Firstplywood, which is the main plant, is used as the representative case in this EPD. The difference in environmental impact between the two plants is that the GWP-fossil A1-A3 per m3 is 31.3% higher at the Aomoriplywood due to the difference in the amount of adhesives and all purchased electricity used.

LCA ソフトウェアと参考文献 - LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent v3.8 and One Click LCA databases were used as sources of environmental data.

環境影響データ - ENVIRONMENTAL IMPACT DATA

主な環境影響指標 - CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	-1,35E+03	2,65E+01	1,73E+02	-1,15E+03	MND	3,49E+00	2,59E+00	1,38E+03	1,18E+02	-1,17E+01								
GWP – fossil	kg CO ₂ e	1,36E+02	2,65E+01	1,72E+02	3,35E+02	MND	3,49E+00	2,59E+00	1,16E+01	4,52E-01	-1,16E+01								
GWP – biogenic	kg CO ₂ e	-1,49E+03	0,00E+00	1,03E-03	-1,49E+03	MND	0,00E+00	0,00E+00	1,37E+03	1,18E+02	0,00E+00								
GWP – LULUC	kg CO ₂ e	6,41E-01	1,31E-02	1,34E-01	7,88E-01	MND	3,47E-04	1,11E-03	5,65E-02	1,85E-04	-5,65E-02								
Ozone depletion pot.	kg CFC-11e	1,66E-05	5,52E-06	5,72E-06	2,79E-05	MND	7,46E-07	5,74E-07	7,52E-07	4,44E-08	-7,56E-07								
Acidification potential	mol H ⁺ e	7,75E-01	7,82E-02	3,34E+00	4,20E+00	MND	3,63E-02	1,43E-02	6,20E-02	4,42E-03	-6,39E-02								
EP-freshwater ²⁾	kg Pe	8,66E-03	2,51E-04	7,10E-03	1,60E-02	MND	1,16E-05	2,27E-05	7,15E-04	6,16E-06	-7,24E-04								
EP-marine	kg Ne	1,80E-01	1,50E-02	1,39E+00	1,58E+00	MND	1,61E-02	4,96E-03	1,50E-02	2,19E-03	-1,52E-02								
EP-terrestrial	mol Ne	1,99E+00	1,67E-01	1,56E+01	1,78E+01	MND	1,76E-01	5,46E-02	1,65E-01	2,15E-02	-1,67E-01								
POCP ("smog") ³⁾	kg NMVOCe	7,37E-01	6,24E-02	3,79E+00	4,59E+00	MND	4,84E-02	1,57E-02	5,13E-02	5,53E-03	-5,20E-02								
ADP-minerals & metals ⁴⁾	kg Sbe	1,83E-03	1,20E-04	5,76E-04	2,53E-03	MND	1,77E-06	8,85E-06	2,05E-05	1,21E-06	-2,06E-05								
ADP-fossil resources	MJ	3,18E+03	3,78E+02	2,04E+03	5,60E+03	MND	4,70E+01	3,82E+01	1,40E+02	4,58E+00	-1,42E+02								
Water use ⁵⁾	m ³ e depr.	1,24E+02	1,83E+00	3,74E+01	1,63E+02	MND	1,26E-01	1,75E-01	2,23E+00	1,59E+00	-2,25E+00								

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

追加(オプション)の環境影響指標 - ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	7,57E-06	1,81E-06	3,03E-05	3,96E-05	MND	9,72E-07	2,76E-07	6,28E-07	5,23E-08	-6,59E-07								
Ionizing radiation ⁶⁾	kBq U235e	4,04E+00	1,76E+00	1,91E+01	2,49E+01	MND	2,16E-01	1,79E-01	1,03E+00	1,39E-02	-1,03E+00								
Ecotoxicity (freshwater)	CTUe	3,35E+03	3,65E+02	2,24E+04	2,61E+04	MND	2,82E+01	3,54E+01	2,14E+02	7,23E+00	-2,22E+02								
Human toxicity, cancer	CTUh	3,69E-07	1,14E-08	3,23E-07	7,04E-07	MND	1,08E-09	1,21E-09	6,37E-09	1,07E-09	-6,42E-09								
Human tox. non-cancer	CTUh	2,06E-06	3,14E-07	1,13E-05	1,37E-05	MND	2,04E-08	3,60E-08	1,33E-07	5,10E-08	-1,35E-07								
SQP ⁷⁾	-	9,72E+04	2,24E+02	6,42E+02	9,80E+04	MND	6,10E+00	3,27E+01	9,79E+03	4,56E+00	-9,79E+03								

6) EN 15804+A2 disclaimer for ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

天然資源の利用 - USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	9,02E+03	5,15E+00	2,66E+02	9,29E+03	MND	2,68E-01	4,67E-01	1,61E+03	1,03E-01	-1,61E+03								
Renew. PER as material	MJ	7,81E+03	0,00E+00	0,00E+00	7,81E+03	MND	0,00E+00	0,00E+00	-7,19E+03	-6,17E+02	0,00E+00								
Total use of renew. PER	MJ	1,68E+04	5,15E+00	2,66E+02	1,71E+04	MND	2,68E-01	4,67E-01	-5,58E+03	-6,17E+02	-1,61E+03								
Non-re. PER as energy	MJ	2,37E+03	3,78E+02	2,04E+03	4,79E+03	MND	4,70E+01	3,82E+01	1,40E+02	4,58E+00	-1,42E+02								
Non-re. PER as material	MJ	8,08E+02	0,00E+00	4,59E+00	8,12E+02	MND	0,00E+00	0,00E+00	-7,48E+02	-6,44E+01	0,00E+00								
Total use of non-re. PER	MJ	3,18E+03	3,78E+02	2,04E+03	5,60E+03	MND	4,70E+01	3,82E+01	-6,08E+02	-5,98E+01	-1,42E+02								
Secondary materials	kg	6,01E-01	1,52E-01	7,27E-01	1,48E+00	MND	1,84E-02	1,27E-02	7,49E-02	7,94E-03	-7,50E-02								
Renew. secondary fuels	MJ	3,12E-03	2,09E-03	1,47E+04	1,47E+04	MND	6,01E-05	1,56E-04	1,49E-03	3,77E-05	-1,64E-03								
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00								
Use of net fresh water	m ³	1,76E+00	4,81E-02	2,34E+00	4,15E+00	MND	2,85E-03	4,83E-03	5,73E-02	-3,40E-03	-5,78E-02								

8) PER = Primary energy resources.

廃棄・リサイクル段階 – 廃棄 - END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	9,34E+00	6,24E-01	1,55E+01	2,55E+01	MND	6,28E-02	5,60E-02	9,40E-01	0,00E+00	-9,54E-01								
Non-hazardous waste	kg	1,83E+02	9,86E+00	2,34E+02	4,26E+02	MND	4,42E-01	9,01E-01	1,85E+01	2,96E+01	-1,88E+01								
Radioactive waste	kg	3,99E-03	2,47E-03	5,83E-03	1,23E-02	MND	3,31E-04	2,52E-04	4,67E-04	0,00E+00	-4,71E-04								

廃棄・リサイクル段階 – 出力フロー - END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00								
Materials for recycling	kg	0,00E+00	0,00E+00	2,08E+00	2,08E+00	MND	0,00E+00	0,00E+00	3,45E+02	0,00E+00	0,00E+00								
Materials for energy rec	kg	0,00E+00	0,00E+00	9,16E+02	9,16E+02	MND	0,00E+00	0,00E+00	8,14E-02	0,00E+00	0,00E+00								
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	0,00E+00	0,00E+00	2,08E+00	0,00E+00	0,00E+00								

環境影響 - ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	1,36E+02	2,62E+01	1,69E+02	3,31E+02	MND	3,45E+00	2,57E+00	1,14E+01	8,22E-01	-1,14E+01								
Ozone depletion Pot.	kg CFC-11e	1,65E-05	4,38E-06	4,73E-06	2,56E-05	MND	5,91E-07	4,55E-07	6,08E-07	3,70E-08	-6,11E-07								
Acidification	kg SO ₂ e	6,07E-01	6,44E-02	2,39E+00	3,06E+00	MND	2,58E-02	1,08E-02	4,97E-02	3,13E-03	-5,13E-02								
Eutrophication	kg PO ₄ ³ e	2,82E-01	1,47E-02	7,95E-01	1,09E+00	MND	6,00E-03	2,54E-03	1,92E-02	2,04E-02	-1,95E-02								
POCP ("smog")	kg C ₂ H ₄ e	8,38E-02	3,23E-03	1,34E-01	2,21E-01	MND	5,66E-04	3,60E-04	3,12E-03	1,90E-04	-3,20E-03								
ADP-elements	kg Sbe	1,81E-03	1,17E-04	5,71E-04	2,49E-03	MND	1,74E-06	8,63E-06	2,02E-05	1,09E-06	-2,03E-05								
ADP-fossil	MJ	3,18E+03	3,78E+02	2,04E+03	5,60E+03	MND	4,70E+01	3,82E+01	1,40E+02	4,57E+00	-1,42E+02								

検証報告 - VERIFICATION STATEMENT

本 EPD の検証プロセス - VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

第三者検証報告 - THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited
18.10.2024

