ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

Solid concrete wall / Massivvägg ECO 50

Skandinaviska Byggelement AB

EPD HUB, HUB-4710

Published on 18.12.2025, last updated on 18.12.2025, valid until 18.12.2030

Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.2 (24 Mar 2025) and JRC characterization factors EF 3.1.

Created with One Click LCA

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Skandinaviska Byggelement AB
Address	Rallstavägen 76, 734 92 Hallstahammar, Sweden
Contact details	info@byggelement.se
Website	https://byggelement.se

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804:2012+A2:2019/AC:2021 and ISO 14025
PCR	EPD Hub Core PCR Version 1.2, 24 Mar 2025
Sector	Construction product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4, and modules C1-C4, D
EPD author	Jorgen Danielsson
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Imane Uald Lamkaddam as an authorized verifier for EPD Hub

This EPD is intended for business-to-business and/or business-to-consumer communication. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Massivvägg ECO 50
Additional labels	-
Product reference	-
Place(s) of raw material origin	EU
Place of production	Hallstahammar, Sweden
Place(s) of installation and use	Sweden/Scandinavia
Period for data	1-1-2024 – 31-12-2024
Averaging in EPD	No grouping
Variation in GWP-fossil for A1-A3 (%)	-
GTIN (Global Trade Item Number)	-
NOBB (Norwegian Building Product Database)	-
A1-A3 Specific data (%)	81,5

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 ton
Declared unit mass	1000 kg
Mass of packaging	kg
GWP-fossil, A1-A3 ($kgCO_2e$)	73,6
GWP-total, A1-A3 ($kgCO_2e$)	75,2
Secondary material, inputs (%)	9,33
Secondary material, outputs (%)	77,6
Total energy use, A1-A3 (kWh)	269
Net freshwater use, A1-A3 (m^3)	0,74

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Byggelement (Skandinaviska Byggelement AB) was created as a company 2002 and is a part of the Peab Group. Byggelement is one of Sweden's leading suppliers of complete structural systems in concrete and prefabricated concrete elements. We produce and deliver project-adapted frames and elements directly to the construction site, ready for assembly. Byggelement manufactures and supplies frame systems and concrete elements for multi-dwelling buildings, office, hotel, industrial buildings, business premises and healthcare and school.

PRODUCT DESCRIPTION

A solid concrete wall is a loadbearing solid casted wall element that can be used both as internal wall and as external wall. The elements are casted with one smooth surface, ready for plastering, with low demands on further work and one fine-rolled steel-glazed surface. The elements are available in different thicknesses. If necessary, the element can be supplemented with insulation and delivered as a back wall that is surface treated on site.

As the wall element is tailored to meet the technical requirements of the intended structure, the dimensions and amount of reinforcement differ in each design. Hence a representative 200 product is declared with 15,5 kg of reinforcement there is a conversion table for 26,07 kg reinforcement and the following designs as additional information in annex;
180 with 17,28 kg and 28,97 kg reinforcement,
220 with 14,13 kg and 23,70 kg reinforcement,
250 with 12,44 kg and 20,86 kg reinforcement.

Further information can be found at: https://byggelement.se

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	1,6	EU
Minerals	98,4	EU
Fossil materials	-	-
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 ton
Mass per declared unit	1000 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	ND	ND	ND	ND	ND	ND	ND	ND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = ND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission. A market-based approach is used in modelling the electricity mix utilized in the factory.

The solid concrete wall is manufactured in Hallstahammar, Sweden. Specific data is based on information of the production for year 2024. The factory-specific flows for the production sites such as energy and water consumption or waste production were provided by the organization at site. These factory-specific flows were calculated in reference to one ton (1 000 kg) of any type of product manufactured at the site. For this, yearly values for these flows and for production at the site were used.

The elements are manufactured in the factory by mixing the raw materials for the concrete and casting them in molds together with reinforcement and embedded goods. The products are then left to cure under controlled conditions to later be transported for storage or to construction site. Raw materials are transported by lorry 15-360 km from suppliers to our factory.

The production sites use hydropower from Vattenfall and district heating from Mälarenergi. The specific mixes have been collected.

Waste is generated from the production process (module A3), such as raw material packaging, raw material waste and products that must be discarded due to quality defects and losses. Leftover concrete (~30 kg/declered unit) is crushed and used on site, steel products (~2 kg) are recycled, wood and other waste for incineration (~1,7 kg). Average waste transportation is 65 km by lorry. Waste management methods are reported by waste manager Prezero and Remondis.

No packaging materials were used for the products, some small amounts of straps are below cut-off. The products are normally delivered on load carriers with A-frames (sometimes the walls are on load carriers without A-frames) which are then returned by truck to the factory.

The use of green energy in manufacturing is demonstrated through contractual instruments (GOs, RECs, etc.), and its use is ensured throughout the validity period of this EPD.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions. The transportation distance is defined according to the PCR. Average distance of transportation from production plant to building site is in average 148 km and the transportation method is assumed to be lorry. Vehicle capacity utilization is assumed to be 100 % which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation does not cause losses as product are packaged properly. Also, volume capacity utilization factor is assumed to be 100 % for the nested packaged products.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.
Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

The concrete is 100% recyclable, which creates the opportunity to reduce the environmental impact by reducing the need for new raw materials. Based on the European waste hierarchy, the concrete can currently be recycled as filler or ballast while the reinforcement can be recycled as steel. In addition, concrete does not contain any chemical substances hazardous to health or the environment.

At the end-of-life, in the demolition phase 100% of the waste is assumed to be collected as separate construction waste. The demolition process consumes energy in the form of diesel fuel used by building machines. Energy consumption of a demolition process is on the average 10 kWh/m2 (Bozdağ, Ö & Seçer, M. 2007).

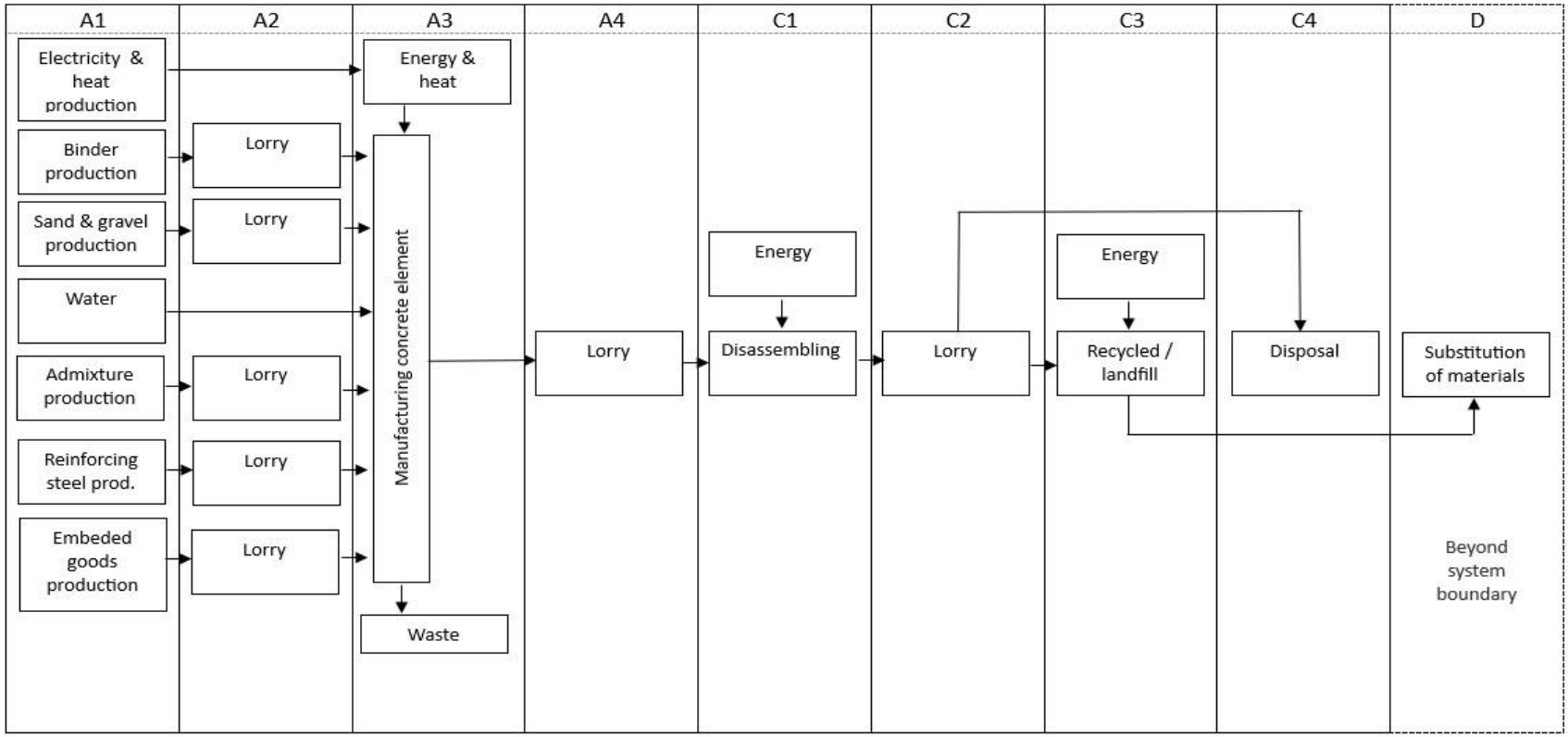
Basing on a Level(s) project, an average mass of a reinforced concrete building is about 416 kg/m2. Therefore, energy consumption demolition is assumed to be 10 kWh/1000 kg = 0,01 kWh/kg. The source of energy is diesel fuel used by work machines (C1). The dismantled concrete blocks and reinforcement steel are delivered to the nearest construction waste treatment plant. It is estimated that there is no mass loss during the use of the product, therefore the end-of-life product is assumed that it has the same weight with the declared product.

Transportation distance to the closest disposal area is estimated as 100 km and the transportation method is lorry which is the most common.

At the waste treatment plant, waste that can be reused, recycled or recovered for energy is separated and diverted for further use. It can be assumed that 100% of the concrete blocks are transported to a waste treatment plant, where the blocks are crushed and separated. About 95% of steel (World Steel Association. 2020) and 80% of concrete (Betoniteollisuus ry, 2020) are recycled. The process losses of the waste treatment plant are assumed to be negligible (C3). The remaining 20% of concrete, 5% of steel and 100% of plastic (<0,2kg) are assumed to be sent to the landfill (C4). Due to the recycling potential of concrete, they can be crushed and used as secondary raw material, which avoids the use of virgin raw materials. The 80 % of concrete going to waste processing is converted into secondary raw materials after recycling. The recycled material content in the concrete itself is assumed to be 0 % but in steel is is assumed to be 95% (D).

MANUFACTURING PROCESS

Flowchart over production



Modul A1: Manufacturing materials
Modul A2: Transport of manufactured materials to Byggelement.
Modul A3: Manufacturing.
Modul A4: Transport to building site.
Modul C1: Disassembling, demolition.
Modul C2: Transport of waste from the demolition site to waste processing and disposal.
Modul C3: Waste processing.
Modul C4: Waste disposal.
Modul D: Benefits and loads beyond the system boundary.

LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

The following materials have been cut-off due to very low amounts: Form glue used to fix components in mold (<0,01 w%), Waxis used to lubricate material in mold (<0,01 w%). Upstream production of packaging for consumables used in production (estimated to be <0,01w%).

VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product's manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	Not applicable
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

PRODUCT & MANUFACTURING SITES GROUPING

Type of grouping	No grouping
Grouping method	Not applicable
Variation in GWP-fossil for A1-A3, %	-

This EPD is product and factory specific.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator for EPD Hub V3 and EPD System Verification v3.2.3. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1/3.11 and One Click LCA databases as sources of environmental data. Allocation used in Ecoinvent 3.10.1/3.11 environmental data sources follow the methodology ‘allocation, Cut-off, EN 15804+A2‘.

ENVIRONMENTAL IMPACT DATA

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	6,39E+01	4,22E+00	7,12E+00	7,52E+01	1,59E+01	ND	ND	ND	ND	ND	ND	ND	ND	3,61E+00	1,04E+01	1,09E+01	1,21E+00	-7,83E+00
GWP – fossil	kg CO_2e	6,34E+01	4,22E+00	5,94E+00	7,36E+01	1,59E+01	ND	ND	ND	ND	ND	ND	ND	ND	3,60E+00	1,04E+01	1,09E+01	1,21E+00	-7,83E+00
GWP – biogenic	kg CO_2e	3,91E-01	9,38E-04	1,17E+00	1,57E+00	3,61E-03	ND	ND	ND	ND	ND	ND	ND	ND	3,68E-04	2,36E-03	-6,07E-03	-2,51E-03	0,00E+00
GWP – LULUC	kg CO_2e	2,62E-02	1,89E-03	5,73E-03	3,39E-02	7,13E-03	ND	ND	ND	ND	ND	ND	ND	ND	3,69E-04	4,66E-03	5,36E-03	6,84E-04	-6,84E-03
Ozone depletion pot.	kg $CFC\text{-}_{11}$e	4,72E-07	6,23E-08	1,48E-07	6,81E-07	2,35E-07	ND	ND	ND	ND	ND	ND	ND	ND	5,52E-08	1,54E-07	2,07E-07	3,47E-08	-6,04E-08
Acidification potential	mol H^+e	4,14E+00	1,44E-02	4,13E-02	4,19E+00	5,43E-02	ND	ND	ND	ND	ND	ND	ND	ND	3,25E-02	3,55E-02	8,31E-02	8,49E-03	-4,73E-02
EP-freshwater[2)]	kg Pe	4,79E-03	3,28E-04	1,02E-03	6,14E-03	1,24E-03	ND	ND	ND	ND	ND	ND	ND	ND	1,04E-04	8,11E-04	3,61E-03	9,85E-05	-2,43E-03
EP-marine	kg Ne	5,85E-02	4,73E-03	1,47E-02	7,79E-02	1,78E-02	ND	ND	ND	ND	ND	ND	ND	ND	1,51E-02	1,17E-02	3,18E-02	3,69E-03	-1,11E-02
EP-terrestrial	mol Ne	4,70E-01	5,14E-02	1,80E-01	7,01E-01	1,94E-01	ND	ND	ND	ND	ND	ND	ND	ND	1,65E-01	1,27E-01	3,46E-01	3,53E-02	-1,36E-01
POCP ("smog")[3)]	kg NMVOCe	4,71E+00	2,12E-02	5,44E-02	4,79E+00	8,01E-02	ND	ND	ND	ND	ND	ND	ND	ND	4,93E-02	5,23E-02	1,10E-01	1,27E-02	-3,76E-02
ADP-minerals & metals[4)]	kg Sbe	6,19E-02	1,18E-05	2,24E-05	6,20E-02	4,44E-05	ND	ND	ND	ND	ND	ND	ND	ND	1,29E-06	2,91E-05	4,98E-05	1,90E-06	-4,44E-05
ADP-fossil resources	MJ	5,97E+02	6,12E+01	7,57E+01	7,33E+02	2,31E+02	ND	ND	ND	ND	ND	ND	ND	ND	4,72E+01	1,51E+02	1,69E+02	2,94E+01	-9,34E+01
Water use[5)]	m^3e depr.	1,78E+01	3,02E-01	2,23E+00	2,03E+01	1,14E+00	ND	ND	ND	ND	ND	ND	ND	ND	1,18E-01	7,47E-01	1,26E+00	8,49E-02	-1,14E+01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	2,85E-06	4,22E-07	8,59E-07	4,13E-06	1,59E-06	ND	ND	ND	ND	ND	ND	ND	ND	9,25E-07	1,04E-06	7,55E-06	1,93E-07	-7,13E-07
Ionizing radiation[6)]	kBq U235e	1,20E+01	5,33E-02	3,04E-01	1,24E+01	2,01E-01	ND	ND	ND	ND	ND	ND	ND	ND	2,09E-02	1,32E-01	7,64E-01	1,85E-02	-6,47E-01
Ecotoxicity (freshwater)	CTUe	1,43E+02	8,66E+00	2,51E+01	1,77E+02	3,27E+01	ND	ND	ND	ND	ND	ND	ND	ND	2,60E+00	2,14E+01	3,58E+01	2,50E+00	-2,00E+01
Human toxicity, cancer	CTUh	2,53E-07	6,96E-10	2,19E-08	2,76E-07	2,63E-09	ND	ND	ND	ND	ND	ND	ND	ND	3,71E-10	1,72E-09	2,58E-09	2,21E-10	-1,98E-09
Human tox. non-cancer	CTUh	2,82E-07	3,96E-08	7,47E-08	3,96E-07	1,50E-07	ND	ND	ND	ND	ND	ND	ND	ND	5,87E-09	9,79E-08	1,14E-07	5,12E-09	-4,19E-08
SQP[7)]	-	2,02E+02	6,16E+01	4,24E+02	6,88E+02	2,33E+02	ND	ND	ND	ND	ND	ND	ND	ND	3,30E+00	1,52E+02	1,40E+02	5,79E+01	-8,66E+01

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8)]	MJ	5,98E+01	8,39E-01	1,30E+02	1,90E+02	3,17E+00	ND	ND	ND	ND	ND	ND	ND	ND	2,99E-01	2,07E+00	8,59E+00	2,84E-01	-8,64E+00
Renew. PER as material	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	5,98E+01	8,39E-01	1,30E+02	1,90E+02	3,17E+00	ND	ND	ND	ND	ND	ND	ND	ND	2,99E-01	2,07E+00	8,59E+00	2,84E-01	-8,64E+00
Non-re. PER as energy	MJ	4,58E+02	6,12E+01	4,33E+01	5,62E+02	2,31E+02	ND	ND	ND	ND	ND	ND	ND	ND	4,72E+01	1,51E+02	1,69E+02	2,45E+01	-9,34E+01
Non-re. PER as material	MJ	9,56E+00	0,00E+00	0,00E+00	9,56E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	-9,56E+00	0,00E+00
Total use of non-re. PER	MJ	4,67E+02	6,12E+01	4,33E+01	5,72E+02	2,31E+02	ND	ND	ND	ND	ND	ND	ND	ND	4,72E+01	1,51E+02	1,69E+02	1,50E+01	-9,34E+01
Secondary materials	kg	9,33E+01	2,61E-02	6,86E-01	9,40E+01	9,84E-02	ND	ND	ND	ND	ND	ND	ND	ND	1,96E-02	6,43E-02	7,05E-02	7,39E-03	5,35E-02
Renew. secondary fuels	MJ	5,39E+01	3,31E-04	6,52E+00	6,04E+01	1,25E-03	ND	ND	ND	ND	ND	ND	ND	ND	5,12E-05	8,17E-04	7,87E-04	1,53E-04	-7,33E-04
Non-ren. secondary fuels	MJ	1,54E+02	0,00E+00	0,00E+00	1,54E+02	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	6,79E-01	9,05E-03	5,11E-02	7,39E-01	3,42E-02	ND	ND	ND	ND	ND	ND	ND	ND	3,12E-03	2,23E-02	-3,30E-01	2,97E-02	-2,79E-01

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	2,24E+00	1,04E-01	3,13E-01	2,66E+00	3,92E-01	ND	ND	ND	ND	ND	ND	ND	ND	5,25E-02	2,56E-01	2,82E-01	3,25E-02	-8,52E-01
Non-hazardous waste	kg	2,73E+01	1,92E+00	8,55E+00	3,77E+01	7,25E+00	ND	ND	ND	ND	ND	ND	ND	ND	7,15E-01	4,74E+00	4,68E+02	1,78E+00	-9,48E+00
Radioactive waste	kg	2,20E-03	1,30E-05	7,91E-05	2,30E-03	4,93E-05	ND	ND	ND	ND	ND	ND	ND	ND	5,12E-06	3,22E-05	1,95E-04	4,51E-06	-1,56E-04

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	1,30E+00	0,00E+00	0,00E+00	1,30E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,07E+00	0,00E+00	3,23E+01	3,34E+01	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	7,76E+02	0,00E+00	0,00E+00
Materials for energy rec	kg	1,44E-02	0,00E+00	1,85E+00	1,86E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	8,05E-01	0,00E+00	2,17E+00	2,98E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	9,13E-01	9,13E-01	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Heat	MJ	0,00E+00	0,00E+00	1,26E+00	1,26E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	6,83E+01	4,19E+00	5,92E+00	7,84E+01	1,58E+01	ND	ND	ND	ND	ND	ND	ND	ND	3,59E+00	1,04E+01	1,09E+01	1,20E+00	-7,78E+00
Ozone depletion Pot.	kg $CFC_{-11}e$	1,60E-06	4,97E-08	1,38E-07	1,79E-06	1,88E-07	ND	ND	ND	ND	ND	ND	ND	ND	4,37E-08	1,23E-07	1,66E-07	2,75E-08	-5,13E-08
Acidification	kg SO_2e	2,09E-01	1,10E-02	2,91E-02	2,49E-01	4,15E-02	ND	ND	ND	ND	ND	ND	ND	ND	2,29E-02	2,71E-02	6,15E-02	6,28E-03	-3,67E-02
Eutrophication	kg PO_4^3e	4,47E-02	2,68E-03	1,68E-01	2,16E-01	1,01E-02	ND	ND	ND	ND	ND	ND	ND	ND	5,34E-03	6,61E-03	1,42E-02	2,02E-03	-6,88E-03
POCP (“smog”)	kg C_2H_4e	1,15E-02	9,79E-04	3,11E-03	1,56E-02	3,70E-03	ND	ND	ND	ND	ND	ND	ND	ND	1,71E-03	2,42E-03	4,49E-03	5,96E-04	-3,33E-03
ADP-elements	kg Sbe	3,28E-04	1,15E-05	2,15E-05	3,61E-04	4,33E-05	ND	ND	ND	ND	ND	ND	ND	ND	1,26E-06	2,83E-05	4,93E-05	1,87E-06	-4,38E-05
ADP-fossil	MJ	5,01E+02	6,04E+01	7,04E+01	6,32E+02	2,28E+02	ND	ND	ND	ND	ND	ND	ND	ND	4,68E+01	1,49E+02	1,56E+02	2,91E+01	-8,32E+01

ADDITIONAL INDICATOR – GWP-GHG

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG[9)]	kg CO_2e	6,35E+01	4,22E+00	5,95E+00	7,36E+01	1,59E+01	ND	ND	ND	ND	ND	ND	ND	ND	3,61E+00	1,04E+01	1,09E+01	1,21E+00	-7,83E+00

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows – CH4 fossil, CH4 biogenic and Dinitrogen monoxide – were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterisation factor for biogenic CO2 is set to zero.

SCENARIO DOCUMENTATION

DATA SOURCES

Manufacturing energy scenario documentation

Scenario parameter	Value
Electricity data source and quality	Electricity production, hydro, run-of-river, World, Ecoinvent
Electricity kg CO2e/kWh	0.0047
District heating data source and quality	Heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014, Sweden, Ecoinvent
District heating kg CO2e/MJ	0.0026
Fuel input	Diesel, burned in building machine, World, Ecoinvent
Fuel input kg CO2e/MJ	0.10

Transport scenario documentation A4

Scenario parameter	Value
Fuel and vehicle type	Market for transport, freight, lorry >32 metric ton, EURO5
Average transport distance, km	148
Capacity utilization (including empty return) %	50%
Bulk density of transported products	2,5
Volume capacity utilization factor	<1

Use stages scenario documentation - C1-C4 (Data source)

Scenario information	Value
Recovery process – kg for recycling	776,03
Recovery process – kg for final deposition	191,58
Scenario assumptions	Transported 100 km by lorry >32 metric ton (EURO5)
Collection process – kg collected separately	967,61

ANNEX: CONVERSION TABLE REINFORCEMENT

Type	Reinforcement (kg)	GWP-total A1-A3 (kg CO2e/ton)	GWP-fossil A1-A3 (kg CO2e/ton)	GWP-GHG A1-A3 (kg CO2e/ton)
180	17,28	7,60E+01	7,44E+01	7,44E+01
180	28,97	7,99E+01	7,83E+01	7,83E+01
200	**15,55**	**7,52E+01**	**7,36E+01**	**7,36E+01**
200	26,07	7,87E+01	7,71E+01	7,71E+01
220	14,13	7,46E+01	7,30E+01	7,30E+01
220	23,70	7,77E+01	7,61E+01	7,62E+01
250	12,44	7,37E+01	7,21E+01	7,22E+01
250	20,86	7,65E+01	7,49E+01	7,50E+01

Example how to recalculate GWP-GHG when 20,55 kg reinforcement is used in a 200 element

Kg CO2e/kg reinforcement: (77,1-73,6=3,5 kg CO2e) / (26,07-15,55=10,52 kg reinforcement) = **0,33 kg CO2e/kg reinforcement**.

GWP-GHG: 20,55-15,55=5 kg. 5*0,33=1,65 kg CO2e. 73,6+1,65=**75,25 kg CO2e**

THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier. The project report on the Life Cycle Assessment and the report(s) on features of environmental relevance are filed at EPD Hub. EPD Hub PCR and ECO Platform verification checklist are used.

EPD Hub is not able to identify any unjustified deviations from the PCR and EN 15804+A2 in the Environmental Product Declaration and its project report.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification.

The company-specific data and upstream and downstream data have been examined as regards plausibility and consistency. The publisher is responsible for ensuring the factual integrity and legal compliance of this declaration.

The software used in creation of this LCA and EPD is verified by EPD Hub to conform to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules and General Program Instructions.

Verified tools

Tool verifier: Magaly Gonzalez Vazquez
Tool verification validity: 27 March 2025 - 26 March 2028

Imane Uald Lamkaddam as an authorized verifier for EPD Hub Limited
18.12.2025