ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

Cable lugs, PK and PKD-series

Ouneva Oy

EPD HUB, HUB-4696

Published on 18.12.2025, last updated on 18.12.2030

Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.2 (24 Mar 2025) and JRC characterization factors EF 3.1.

Created with One Click LCA

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Ouneva Oy
Address	Teollisuustie 21, 82730, Tuupovaara, FI
Contact details	firstname.lastname@ouneva.fi
Website	www.ounevaproducts.fi/en

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804:2012+A2:2019/AC:2021 and ISO 14025
PCR	EPD Hub Core PCR Version 1.2, 24 Mar 2025
Sector	Manufactured product
Category of EPD	Third party verified EPD
Parent EPD number	-
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Annika Tuovinen
EPD verification	Independent verification of this EPD and data, according to ISO 14025: ☐ Internal verification ☑ External verification
EPD verifier	Magaly Gonzalez Vazquez as an authorized verifier for EPD Hub

This EPD is intended for business-to-business and/or business-to-consumer communication. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Cable lugs, PK and PKD-series
Additional labels	PK and PKD-series, size ranges PK 0,75 - PK 500, PKP 10 - PKP 240, PKD 10 - PKD 400
Product reference	-
Place(s) of raw material origin	EU
Place of production	Tuupovaara, Finland
Place(s) of installation and use	Global
Period for data	Calendar year 2024
Averaging in EPD	Multiple products
Variation in GWP-fossil for A1-A3 (%)	+13 / -9 %
GTIN (Global Trade Item Number)	-
NOBB (Norwegian Building Product Database)	-
A1-A3 Specific data (%)	19,5

ENVIRONMENTAL DATA SUMMARY

Declared unit	0,1 kg of product
Declared unit mass	0,1 kg
Mass of packaging	0,0545 kg
GWP-fossil, A1-A3 ($kgCO_2e$)	0,62
GWP-total, A1-A3 ($kgCO_2e$)	0,61
Secondary material, inputs (%)	30
Secondary material, outputs (%)	0
Total energy use, A1-A3 (kWh)	2,53
Net freshwater use, A1-A3 (m^3)	0,01

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

We are a strong, family-owned Finnish company with over 50 years of experience in manufacturing connectors and meeting the requirements of the electrical industry. We design and manufacture our high-quality products in North Karelia, Finland. We also provide customer-specific connector and power supply solutions. We meet the strict requirements of the industry with our solid design and testing expertise, continuously developing our operations.

In addition to our own connector products, we are a contract manufacturer of sheet metal products for the electronics, machinery and electrical industries, to mention a few. Our deliveries scale from single components to complex, demanding system deliveries.

PRODUCT DESCRIPTION

Ouneva PK and PKD copper cable lugs are designed for connecting cables, coils and busbars. They are both manufactured of 99,9 % pure copper and electrolytically coated with tin. Installation of PK and PKD cable lugs can be performed with the most basic crimping tools. PKD inner and outer dimensions are smaller in size compared to PK-series.

PK-series cable lugs are compatible with all kinds of stranded wires. PK cable lugs can be used for conductor sizes 0,75-500 mm^2 with product mass range of 0,5-501 g. PK product group includes cable lugs with longer blades (PKP) which are used for conductor sizes 10-240 mm^2 and have a mass range of 11-233 g.

PKD-series cable lugs are compatible with stranded and compacted copper wires. PKD cable lugs can be used for conductor sizes 10-400 mm^2 and have a mass range of 5-260 g.
Representative product PK 6-6 studied in the EPD is intented for 6 mm2 conductors and weighs 3 grams. Representative product was selected based on sales volume in calendar year 2024.

Further information can be found at: **www.ounevaproducts.fi/en**

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	100	EU
Minerals	-	-
Fossil materials	-	-
Bio-based materials	-	-

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0,003436

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	0,1 kg of product
Mass per declared unit	0,1 kg
Functional unit	-
Reference service life	-

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	ND	ND	ND	ND	ND	ND	ND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = ND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

A market-based approach is used in modelling the electricity mix utilized in the factory.

The cable lugs are made of copper and tin. Packaging materials include a PE-LD bag for smaller product variants, cardboard and a PET packaging label. In addition, flat pallet and packaging film added for transportation are considered. Transport distances of raw materials were estimated based on supplier locations.

Manufacturing processes include several metal forming and surface treatment processes and packing. Manufacturing losses are considered in A3. Manufacturing waste is sent to local recycling facilities, and the transport distance was estimated as 50 km. Recycling rates for tin (50 %) and copper (70 %) were considered based on International Resource Institute and EURIC study reports.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

A4 transport scenarios are based on sales data from calendar year 2024. Sales weighted proportions of product and packaging were used to model transport to multiple locations.

The installation phase does not involve material loss or energy consumption, as the product can be assumed to be installed manually. Waste treatment of packaging materials is considered in A5. Recycling rates in the waste treatment scenarios are 83 % for cardboard, 32 % for wood and 40 % for plastic. The incineration rate is modeled as 8 % for paper and carboard, 30 %

for wood and 37 % for plastic. The rest are assumed to be sent to landfill. Recycling and incineration rates are modeled based on EUROSTAT statistics.

PRODUCT USE AND MAINTENANCE (B1-B7)

Product use and maintenance are not declared in the EPD, as the cable lug does not require repairs and has no operational use of water or energy during its lifetime.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

The lug is assumed to be deinstalled manually. Therefore no energy or material consumption has been considered for module C1.

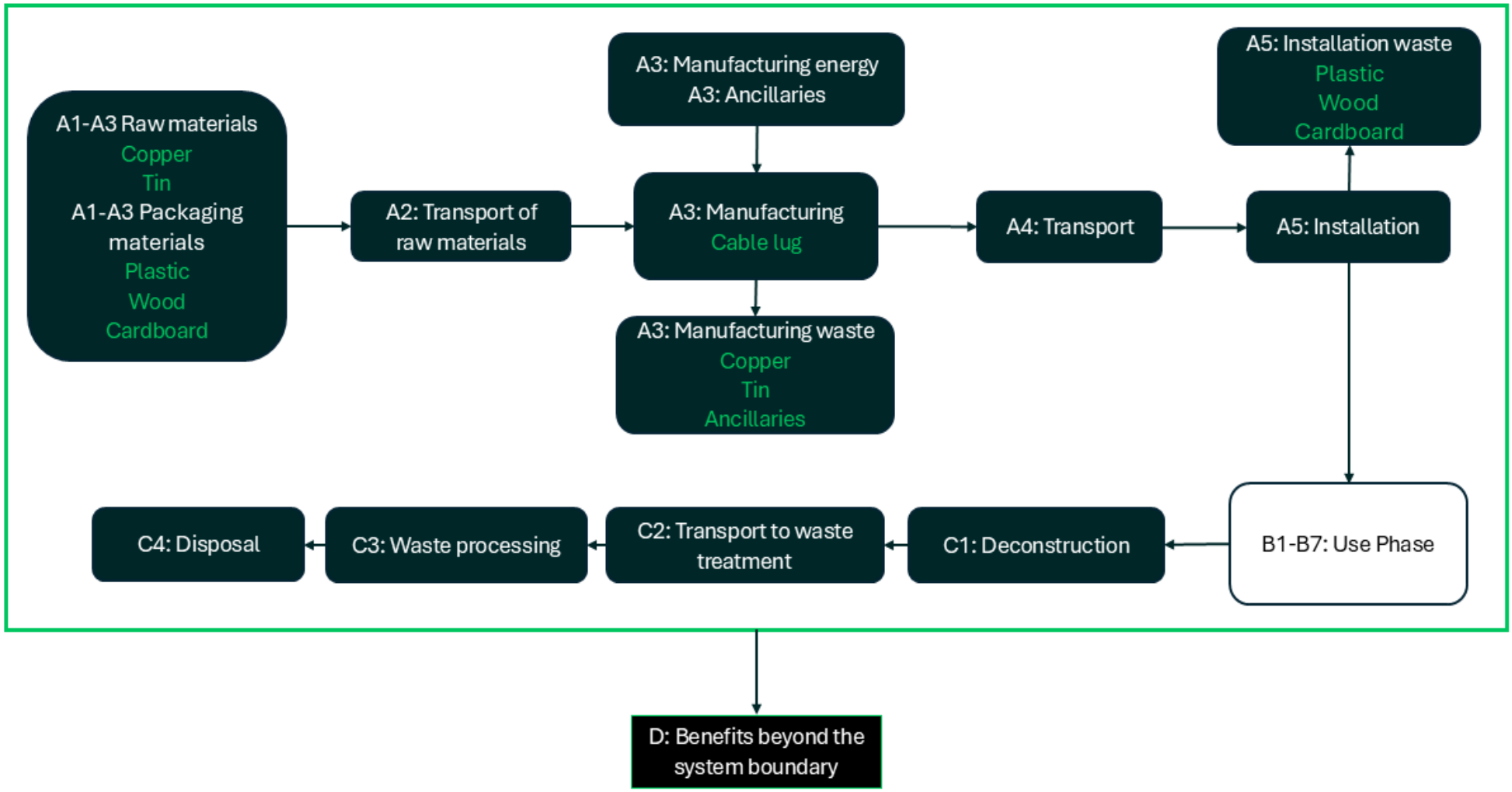
C2-C4 accounts for the processing, disposal and transport of waste. Applied recycling rate for the cable lug (70 %) is based on EURIC report on copper recycling. The remaining 30 % was assumed to be disposed of in a landfill. Transport mode is assumed as >32 metric ton lorry (EURO5) and the distance was assumed as 250 km for recycling and 50 km for landfill.

Benefits and loads from recycling and recovery are included in module D. The recycling and recovery of the product in modules C3-C4 is assumed to lead to avoided virgin material production. Packaging materials in module A5 lead to avoided virgin raw material production from recycling and energy from primary sources from incineration. Recycled raw material content of product and packaging has been subtracted from benefits and loads to avoid double counting.

Module D was modeled by selecting predefined datasets with generic EU scenarios for each material type.

The scenarios were modeled based on statistics for Europe, where the products are mainly in use. The scenarios included are currently in use and are representative for one of the most likely scenarios.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product's manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging material	No allocation
Ancillary materials	No allocation
Manufacturing energy and waste	Allocated by revenue

PRODUCT & MANUFACTURING SITES GROUPING

Type of grouping	Multiple products
Grouping method	Based on a representative product
Variation in GWP-fossil for A1-A3, %	+13 / -9 %

Representative product: PK 6-6
Grouping includes PK (+PKP) and PKD-series, size ranges: PK 0,75 - PK 500, PKP 10 - PKP 240, PKD 10 - PKD 400

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator for EPD Hub V3 and EPD System Verification v3.2.3. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.10.1/3.11 and One Click LCA databases as sources of environmental data. Allocation used in Ecoinvent 3.10.1/3.11 environmental data sources follow the methodology 'allocation, Cut-off, EN 15804+A2'.

International resource panel, Recycling rates of metals: A status report (https://www.unep.org/resources/report/recycling-rates-metals-statusreport)

EuRIC AISBL, Metal Recycling factsheet (https://circulareconomy.europa.eu/platform/en/knowledge/metal-recycling-factsheet-euric)

ENVIRONMENTAL IMPACT DATA

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total[1)]	kg CO_2e	4,70E-01	9,54E-03	1,30E-01	6,10E-01	1,36E-02	1,73E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,05E-03	1,58E-03	1,87E-04	-1,49E-01
GWP – fossil	kg CO_2e	4,71E-01	9,53E-03	1,43E-01	6,24E-01	1,36E-02	4,69E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,04E-03	1,58E-03	1,87E-04	-1,46E-01
GWP – biogenic	kg CO_2e	-1,97E-03	1,88E-06	-1,30E-02	-1,50E-02	2,85E-06	1,26E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,63E-07	-3,36E-06	-5,96E-08	-2,21E-03
GWP – LULUC	kg CO_2e	1,18E-03	3,59E-06	2,23E-04	1,40E-03	5,13E-06	4,81E-07	ND	ND	ND	ND	ND	ND	ND	0,00E+00	9,15E-07	1,95E-06	1,07E-07	-6,35E-04
Ozone depletion pot.	kg CFC_{-11}e	9,80E-09	1,92E-10	2,01E-08	3,01E-08	2,72E-10	6,14E-12	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,02E-11	2,13E-11	5,42E-12	-2,24E-09
Acidification potential	mol H^+e	1,37E-02	3,22E-05	9,64E-04	1,47E-02	4,83E-05	2,50E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	6,97E-06	1,88E-05	1,33E-06	-1,59E-03
EP-freshwater[2)]	kg Pe	8,92E-04	6,41E-07	8,50E-05	9,78E-04	9,09E-07	1,06E-07	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,59E-07	1,02E-06	1,54E-08	-1,95E-04
EP-marine	kg Ne	1,48E-03	1,08E-05	2,80E-04	1,77E-03	1,59E-05	2,57E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,29E-06	4,17E-06	5,06E-07	-3,92E-04
EP-terrestrial	mol Ne	1,54E-02	1,18E-04	1,32E-03	1,68E-02	1,74E-04	9,85E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,49E-05	4,71E-05	5,53E-06	-4,15E-03
POCP ("smog")[3)]	kg NMVOCe	4,06E-03	5,11E-05	4,28E-04	4,54E-03	7,43E-05	3,15E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,03E-05	1,40E-05	1,98E-06	-1,11E-03
ADP-minerals & metals[4)]	kg Sbe	4,82E-04	2,62E-08	7,04E-06	4,89E-04	3,72E-08	2,38E-09	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,70E-09	1,12E-07	2,98E-10	-1,05E-04
ADP-fossil resources	MJ	6,25E+00	1,38E-01	2,30E+00	8,69E+00	1,96E-01	5,34E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,97E-02	2,12E-02	4,60E-03	-2,36E+00
Water use[5)]	m^3e depr.	3,31E-01	7,05E-04	3,21E-02	3,64E-01	1,00E-03	2,25E-04	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,47E-04	3,82E-04	1,33E-05	-2,32E-01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	1,44E-08	9,45E-10	3,50E-09	1,88E-08	1,34E-09	3,57E-11	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,05E-10	2,56E-10	3,02E-11	-5,26E-09
Ionizing radiation[6]	kBq U235e	9,36E-03	1,66E-04	3,39E-02	4,34E-02	2,35E-04	2,14E-05	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,58E-05	1,80E-04	2,89E-06	-3,49E-02
Ecotoxicity (freshwater)	CTUe	2,90E+00	1,62E-02	1,09E+00	4,00E+00	2,30E-02	6,99E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,20E-03	1,24E-02	3,86E-04	-2,92E+01
Human toxicity, cancer	CTUh	4,35E-11	1,57E-12	1,03E-10	1,48E-10	2,24E-12	4,13E-13	ND	ND	ND	ND	ND	ND	ND	0,00E+00	3,38E-13	1,41E-12	3,45E-14	-7,12E-10
Human tox. non-cancer	CTUh	4,00E-09	8,94E-11	8,68E-09	1,28E-08	1,27E-10	1,83E-11	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,92E-11	9,60E-11	7,93E-13	-2,19E-08
SQP[7]	-	8,51E-01	1,38E-01	1,33E+00	2,32E+00	1,96E-01	5,27E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,99E-02	4,13E-02	9,05E-03	-1,17E+00

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy[8]	MJ	1,34E+00	2,24E-03	1,75E-01	1,52E+00	3,18E-03	-1,30E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,07E-04	3,96E-03	4,44E-05	-3,57E-01
Renew. PER as material	MJ	0,00E+00	0,00E+00	1,16E-01	1,16E-01	0,00E+00	-1,16E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,91E-02
Total use of renew. PER	MJ	1,34E+00	2,24E-03	2,92E-01	1,64E+00	3,18E-03	-2,46E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,07E-04	3,96E-03	4,44E-05	-3,38E-01
Non-re. PER as energy	MJ	4,42E+00	1,38E-01	2,17E+00	6,73E+00	1,96E-01	-1,36E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,97E-02	2,12E-02	4,60E-03	-2,36E+00
Non-re. PER as material	MJ	0,00E+00	0,00E+00	1,25E-01	1,25E-01	0,00E+00	-1,25E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,03E-02
Total use of non-re. PER	MJ	4,42E+00	1,38E-01	2,30E+00	6,85E+00	1,96E-01	-2,61E-01	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,97E-02	2,12E-02	4,60E-03	-2,30E+00
Secondary materials	kg	3,00E-02	5,97E-05	1,17E-02	4,18E-02	8,50E-05	9,10E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,26E-05	2,59E-05	1,16E-06	7,80E-02
Renew. secondary fuels	MJ	8,65E-01	7,50E-07	2,51E-03	8,68E-01	1,06E-06	7,16E-08	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,60E-07	1,20E-06	2,39E-08	1,19E-06
Non-ren. secondary fuels	MJ	1,92E-04	0,00E+00	0,00E+00	1,92E-04	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m^3	7,25E-03	2,03E-05	2,62E-03	9,89E-03	2,88E-05	-8,48E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,39E-06	1,13E-05	4,78E-06	-5,36E-03

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,92E-02	2,00E-04	1,76E-02	3,69E-02	2,84E-04	8,42E-05	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,03E-05	1,39E-04	5,08E-06	3,93E-03
Non-hazardous waste	kg	2,70E+00	3,99E-03	9,38E+00	1,21E+01	5,66E-03	1,89E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	9,30E-04	5,01E-03	1,16E-04	-5,97E-01
Radioactive waste	kg	3,30E-05	4,10E-08	7,97E-06	4,10E-05	5,81E-08	5,43E-09	ND	ND	ND	ND	ND	ND	ND	0,00E+00	6,33E-09	4,61E-08	7,04E-10	-8,97E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	8,60E-01	0,00E+00	0,00E+00	8,60E-01	0,00E+00	0,00E+00	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,31E-03	0,00E+00	8,80E+00	8,81E+00	0,00E+00	6,04E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,03E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	1,11E-03	0,00E+00	0,00E+00	1,11E-03	0,00E+00	2,97E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,25E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy – Heat	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,73E-02	ND	ND	ND	ND	ND	ND	ND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO_2e	4,14E-01	9,47E-03	1,43E-01	5,66E-01	1,35E-02	5,16E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,03E-03	1,58E-03	1,86E-04	-1,47E-01
Ozone depletion Pot.	kg CFC_{-11}e	1,05E-09	1,52E-10	1,37E-08	1,49E-08	2,16E-10	5,00E-12	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,41E-11	1,75E-11	4,31E-12	-1,85E-09
Acidification	kg SO_2e	2,43E-03	2,45E-05	8,19E-04	3,27E-03	3,68E-05	1,86E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,33E-06	1,51E-05	9,83E-07	-1,28E-03
Eutrophication	kg PO_4^3e	2,96E-04	6,01E-06	3,43E-04	6,46E-04	8,73E-06	1,10E-06	ND	ND	ND	ND	ND	ND	ND	0,00E+00	1,30E-06	2,19E-06	3,12E-07	-2,31E-04
POCP (“smog”)	kg C_2H_4e	1,19E-04	2,24E-06	4,60E-05	1,68E-04	3,28E-06	2,76E-07	ND	ND	ND	ND	ND	ND	ND	0,00E+00	4,75E-07	8,97E-07	9,29E-08	-6,56E-05
ADP-elements	kg Sbe	3,24E-04	2,56E-08	7,03E-06	3,31E-04	3,63E-08	2,31E-09	ND	ND	ND	ND	ND	ND	ND	0,00E+00	5,56E-09	1,12E-07	2,92E-10	-1,05E-04
ADP-fossil	MJ	4,41E+00	1,35E-01	1,77E+00	6,32E+00	1,92E-01	4,97E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,93E-02	1,81E-02	4,55E-03	-1,85E+00

ADDITIONAL INDICATOR – GWP-GHG

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP-GHG[9)]	kg CO_2e	4,72E-01	9,54E-03	1,43E-01	6,25E-01	1,36E-02	4,69E-03	ND	ND	ND	ND	ND	ND	ND	0,00E+00	2,05E-03	1,58E-03	1,87E-04	-1,47E-01

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows – CH4 fossil, CH4 biogenic and Dinitrogen monoxide – were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterisation factor for biogenic CO2 is set to zero.

SCENARIO DOCUMENTATION

DATA SOURCES

Manufacturing energy scenario documentation

1. Electricity, medium voltage, residual mix, Finland, Ecoinvent, 0.66 kgCO2e/kWh

Transport scenario documentation - A4 (Transport resources)

1. Transport, freight, lorry >32 metric ton, EURO5, 545 km
2. Transport, freight, lorry >32 metric ton, EURO5, 1250 km
3. Transport, freight, sea, container ship, 300 km
4. Transport, freight, lorry >32 metric ton, EURO5, 470 km
5. Transport, freight, sea, container ship, 90 km
6. Transport, freight, lorry >32 metric ton, EURO5, 2208 km
7. Transport, freight, sea, container ship, 130 km

Transport scenario documentation A4

Scenario parameter	Value
Capacity utilization (including empty return) %	100
Bulk density of transported products	2,21E+01
Volume capacity utilization factor	1

Installation scenario documentation - A5 (Installation waste)

1. Treatment of waste polyethylene, for recycling, unsorted, sorting, Ecoinvent, Materials for recycling, 0.00139 kg
2. Treatment of waste polyethylene, municipal incineration, Ecoinvent, Materials for energy recovery, 0.0013 kg
3. Exported Energy: Electricity, Ecoinvent, 0.0087 MJ
4. Exported Energy: Electricity, Ecoinvent, 5.9E-4 MJ
5. Exported Energy: Electricity, Ecoinvent, 0.0032 MJ
6. Exported Energy: Thermal, Ecoinvent, 0.012 MJ
7. Exported Energy: Thermal, Ecoinvent, 8.5E-4 MJ
8. Exported Energy: Thermal, Ecoinvent, 0.0044 MJ
9. Treatment of waste polyethylene, sanitary landfill, Ecoinvent, 8.0E-4 kg
10. Treatment of waste paperboard, unsorted, sorting, Ecoinvent, Materials for recycling, 0.0031 kg
11. Treatment of waste packaging paper, municipal incineration, Ecoinvent, Materials for energy recovery, 3.0E-4 kg
12. Treatment of waste packaging paper, sanitary landfill, Ecoinvent, 3.3E-4 kg
13. Treatment of waste wood, post-consumer, sorting and shredding, Ecoinvent, Materials for recycling, 0.00155 kg
14. Treatment of waste wood, untreated, municipal incineration, Ecoinvent, Materials for energy recovery, 0.00143 kg
15. Treatment of waste wood, untreated, sanitary landfill, Ecoinvent, 0.00184 kg

End o Life scenario documentation - C1-C4 (Data source)

1. Sorting and pressing of iron scrap, Ecoinvent, 0.07 kg
2. Treatment of scrap steel, inert material landfill, Ecoinvent, 0.03 kg

Scenario information	Value
Scenario assumptions e.g. transportation	

THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier. The project report on the Life Cycle Assessment and the report(s) on features of environmental relevance are filed at EPD Hub. EPD Hub PCR and ECO Platform verification checklist are used.

EPD Hub is not able to identify any unjustified deviations from the PCR and EN 15804+A2 in the Environmental Product Declaration and its project report.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification.

The company-specific data and upstream and downstream data have been examined as regards plausibility and consistency. The publisher is responsible for ensuring the factual integrity and legal compliance of this declaration.

The software used in creation of this LCA and EPD is verified by EPD Hub to conform to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules and General Program Instructions.

Verified tools

Tool verifier: Magaly Gonzalez Vazquez
Tool verification validity: 27 March 2025 - 26 March 2028

Magaly Gonzalez Vazquez as an authorized verifier for EPD Hub Limited
18.12.2025