



MAXEL

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025

EPD HUB, HUB-6445

Published on 23.05.2026, last updated on 23.05.2026, valid until 23.05.2031

Faktor ID 1200

Maxel AB



This EPD is intended for business-to-business and/or business-to-consumer communication. Life Cycle Assessment study has been performed in accordance with the requirements of EN 15804, EPD Hub PCR version 1.2 (24 Mar 2025) and JRC characterization factors EF 3.1. The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.



Created with One Click LCA

MANUFACTURER AND SITE

| | |
|----------------------------------|---------------------------------------|
| Manufacturer | Maxel AB |
| Address | Avestagatan 35, 16353, Spånga, Sweden |
| Contact details | kishor.p@maxel.se |
| Website | www.maxel.se |
| Place of production | ZhongShan, China, Spånga, Sweden |
| Place(s) of raw material origin | China |
| Place(s) of installation and use | Sweden |
| Period for data | Calendar year 2025 |

EPD STANDARDS, SCOPE AND VERIFICATION

| | |
|--------------------|---|
| Program operator | EPD Hub, hub@epdhub.com |
| Reference standard | EN 15804:2012+A2:2019/AC:2021 and ISO 14025 |
| PCR | EPD Hub Core PCR version 1.2, 24 Mar 2025 |
| Sector | Electrical product |
| Category of EPD | Third party verified EPD |
| Parent EPD number | - |
| Scope of the EPD | Cradle to gate with options, A4-A5, B6, and modules C1-C4, D |
| EPD author | Kishor Pasala, MAXEL AB. |
| EPD verification | Independent verification of this EPD and data, according to ISO 14025: o Internal verification <input checked="" type="checkbox"/> External verification |
| EPD verifier | Magaly Gonzalez Vazquez as an authorized verifier for EPD Hub |

PRODUCT SPECIFICATION

| | |
|--|-------------------|
| Product name | Faktor ID 1200 |
| Product number / reference | Faktor ID 45W 930 |
| GTIN (Global Trade Item Number) | - |
| NOBB (Norwegian Building Product Database) | - |
| A1-A3 Specific data (%) | 10,6 |

PRODUCT CLASSIFICATION

| | |
|--|------|
| Declared operating voltage, Volt | 230 |
| Light source color temperature, Kelvin | 3000 |
| Protection index for water and dust (IP) | 20 |
| Impact resistance index (IK) | - |
| Luminous flux, Lumen | 4218 |
| Electrical power, Watt | 45 |

| | |
|----------------------------|--|
| Luminous efficiency, Lm/W | 94 |
| Additional characteristics | For more detailed specs, please see our website. https://maxel.se/ |

PRODUCT DESCRIPTION

Faktor ID 45W 930 is a 45W indoor linear fixture uniquely identified by its model designation and 930 light specification (3000 K, CRI ≥ 90). The product consists of a powder-coated aluminium housing, integrated SMD LED tray and diffuser. It delivers 3000 K correlated colour temperature with Ra ≥ 90 and is designed for professional accent and general indoor lighting applications. Lumen maintenance is specified as L88 at 50,000 h, L83 at 75,000 h, and L78 at 100,000 h (declared RSL 100,000 h under normal indoor conditions). The product is manufactured and tested in accordance with EN 60598 and other applicable European standards, consistent with the associated project report under EN 15804+A2.

ABOUT THE MANUFACTURER

Maxel specializes in designing, developing, and manufacturing professional lighting solutions for both indoor and outdoor public environments. We focus on innovative, energy-efficient products tailored to meet each customer's unique needs, leveraging extensive knowledge and experience to deliver optimal lighting solutions.

ENVIRONMENTAL DATA SUMMARY

| | |
|---|---|
| Declared unit | 1 unit |
| Declared unit mass, kg | 3,41 |
| Mass of packaging, kg | 0,782 |
| Functional unit | Provide lighting that delivers an outgoing artificial luminous flux of 4218 lumens during a reference lifetime of 100,000 hours |
| Reference service life (years) | 34 |
| Assigned lifetime (hours) | 100000 |
| GWP-total, A1-A3 (kg CO ₂ e) | 66 |
| GWP-fossil, A1-A3 (kg CO ₂ e) | 66,8 |
| Secondary material, inputs (%) | 6,15 |
| Secondary material, outputs (%) | 54,8 |
| Total energy use, A1-A3 (kWh) | 223 |
| Net freshwater use, A1-A3 (m ³) | 2,63E-01 |

LIFE CYCLE ASSESSMENT

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

| Product stage | | | Assembly stage | | | Use stage | | | | | | | End of life stage | | | | Beyond the system boundaries |
|---------------|-----------|---------------|----------------|----------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|-----------------|-------------------|------------------|----------|----------------------------|------------------------------|
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D | |
| X | X | X | X | X | ND | ND | ND | ND | ND | X | ND | X | X | X | X | X | |
| Raw materials | Transport | Manufacturing | Transport | Assembly | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstr./demo. | Transport | Waste processing | Disposal | Reuse, Recovery, Recycling | |

Not declared = ND.

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. There is no neglected unit process more than 1% of total mass or energy flows. The module-specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

VALIDATION OF DATA

Data collection for production, transport, and packaging was conducted using time and site-specific information, as defined in the general information section on page 1 and 2. Upstream process calculations rely on generic data as defined in the Bibliography section. Manufacturer-provided specific and generic data were used for the product's manufacturing stage. The analysis was performed in One Click LCA EPD Generator, with the 'Cut-Off, EN 15804+A2' allocation method, and characterization factors according to EN 15804:2012+A2:2019/AC:2021 and JRC EF 3.1.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

| Data type | Allocation |
|--------------------------------|-------------------|
| Raw materials | No allocation |
| Packaging materials | No allocation |
| Ancillary materials | Allocated by mass |
| Manufacturing energy and waste | Allocated by mass |

PRODUCT & MANUFACTURING SITES GROUPING

| | |
|--------------------------------------|----------------|
| Type of grouping | No grouping |
| Grouping method | Not applicable |
| Variation in GWP-fossil for A1-A3, % | - |

This EPD is product and factory specific.

PRODUCT RAW MATERIAL MAIN COMPOSITION

| Raw material category | Amount, mass- % | Material origin |
|-----------------------|-----------------|-----------------|
| Metals | 74,68 | Asia |
| Minerals | 0 | - |
| Fossil materials | 17,91 | Asia |
| Bio-based materials | 0 | - |
| Electronic parts | 7,41 | Asia |

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

| | |
|--|-------|
| Biogenic carbon content in product, kg C | 0 |
| Biogenic carbon content in packaging, kg C | 0,327 |

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA Luminaire EPD Generator v2.2.8. The LCA and EPD have been prepared according to the reference standards, EN 50693, and ISO 14040/14044. Ecoinvent v3.10.1/3.11/3.12 and One Click LCA databases were used as sources of environmental data. Allocation used in Ecoinvent 3.10.1/3.11/3.12 environmental data sources follow the methodology 'allocation, cut-off, EN 15804+A2'.

PRODUCT LIFE CYCLE

MANUFACTURING (A1-A3)

Faktor ID 1200 45W linear fixture is manufactured from metals, plastics, and electronic components. Component production, including aluminum fabrication, plastic molding, and PCB manufacturing, is carried out by suppliers in China. The components are then transported to Maxel for assembly. Transport distances for each material are based on the supplier's country of origin. A vehicle capacity utilization factor of 100% is assumed, representing full loads. Variations in actual utilization are considered negligible, as transport emissions contribute only a minor share of the total environmental impact.

The product stage (A1–A3) includes the environmental impacts of raw materials, components, packaging materials, and ancillary materials. Production losses at the assembly site are assumed to be negligible. The finished spotlight is packed in cardboard packaging for shipment to the installation site. Ancillary materials include tap water and rainwater, with quantities based on factory-level data.

Energy use at the assembly site comprises grid electricity, modelled according to the market-based electricity mix. A market-based approach is used in modelling the electricity mix utilized in the factory

TRANSPORT AND INSTALLATION (A4-A5)

A4 – Transport to Construction Site

Transportation impacts associated with delivery of the Maxel Faktor ID 1200 45W include direct exhaust emissions from fuel, environmental impacts from fuel production, and related infrastructure emissions. Component transport from suppliers in China to Maxel is assumed as 18,954 km by boat and 450 km by road. Final delivery of the assembled product from Maxel to the construction site is assumed as 250 km by lorry. A vehicle capacity utilization factor of 100% is assumed, representing full loads. Variations in actual utilization are considered negligible, as transport emissions contribute only a minor share of the total environmental impact. Empty return trips are not considered, as it is assumed that return journeys are used by the transportation company to serve other clients. Transportation does not cause product losses because the products are properly packaged. Volume capacity utilization for nested packaged products is also assumed to be 100%.

A5 – Installation

Environmental impacts from installation cover waste from packaging materials. Calculations are based on EUROSTAT data: 83% of paper/cardboard packaging is recycled, 8% is incinerated (resulting in exported

electric and thermal energy), and 9% is landfilled. Transportation of packaging waste to treatment facilities is assumed as 50 km by lorry (C2). Impacts from energy consumption and ancillary materials used during installation are considered negligible.

PRODUCT USE AND MAINTENANCE (B1-B7)

During the use phase, the Maxel Faktor ID 1200 45W consumes electricity from the Swedish electricity grid mix (B6). Environmental impacts from electricity consumption include direct emissions to air and transformation and transmission losses.

The reference service life of the luminaire is 100,000 hours. When the luminaire is operated 8 hours per day, this corresponds to a reference service life of approximately 34 years.

During the use phase, the product may require replacement of selected components at intervals aligned with the lifespan of individual parts to ensure the luminaire remains fully functional throughout its service life. Based on this, modules B1–B5 are excluded, as no additional energy, water, or material inputs are expected during this period. Module B7 is not applicable.

Environmental impacts to air, soil, and water during the use phase have not been studied.

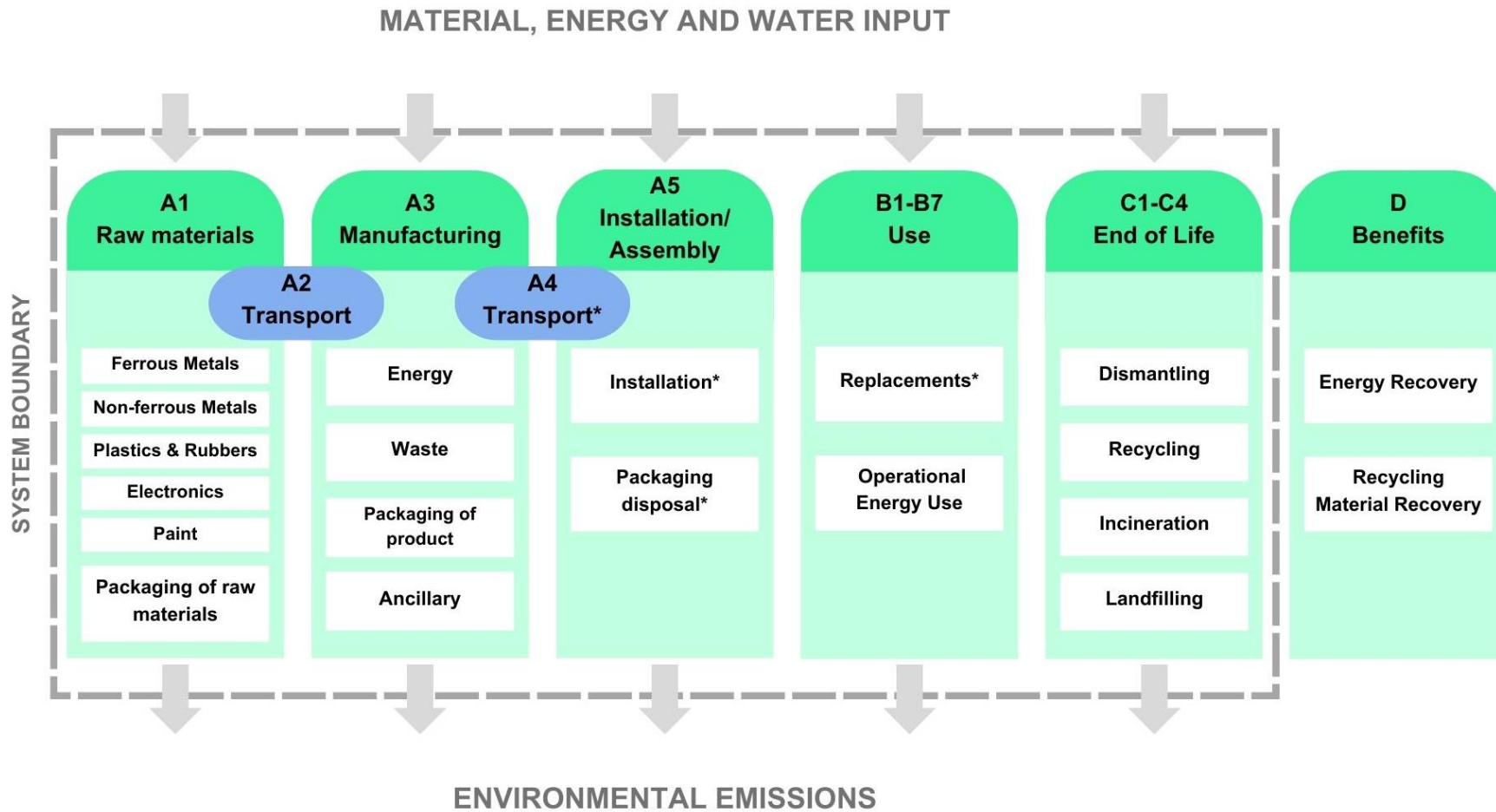
PRODUCT END OF LIFE (C1–C4, D)

The End-of-Life (EoL) scenario for the Maxel Faktor ID 1200 45W is representative of current waste treatment practices in Sweden and reflects one of the most probable EoL pathways for this type of product. The scenario is based on processes that are currently in use. Energy and natural resource consumption during demolition and removal (C1) is assumed to be negligible. Waste is collected separately and transported 50 km by lorry to the waste treatment facility (C2). Treatment of the product (C3) follows EN 50693:2019, including de-pollution, fraction separation and preparation (dismantling, crushing, shredding, sorting), recycling, other material recovery, energy recovery, and disposal. Default values from Table G.4 of EN 50693 is applied for material recovery:

Aluminum: 70% recycling, 30% disposal
Copper: 40% recycling, 60% disposal
Other plastics: 50% energy recovery, 50% disposal. Packaging waste is not included in C3–C4; impacts of packaging disposal are accounted for in A5 (installation).

Module D includes environmental benefits from energy recovery (electricity and heat) from incineration of plastics, avoided production of primary materials such as aluminum, steel, and other materials, and packaging-related benefits and burdens, aligned with A5 stage, including transfer of PERM and GWPbiogenic.

LIFE CYCLE FLOW DIAGRAM



*If module declared as per scope of the EPD

ENVIRONMENTAL IMPACT DATA, RESULTS PER DECLARED UNIT

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|------------------------|----------|----------|-----------|-----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|-----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ e | 5,94E+01 | 6,85E+00 | -2,87E-01 | 6,60E+01 | 1,13E-01 | 1,15E+00 | ND | ND | ND | ND | ND | 4,43E+02 | ND | 0,00E+00 | 9,41E-02 | 7,20E-01 | 3,62E-01 | -2,79E+01 |
| GWP – fossil | kg CO ₂ e | 5,91E+01 | 6,85E+00 | 8,99E-01 | 6,69E+01 | 1,13E-01 | 1,66E-02 | ND | ND | ND | ND | ND | 4,29E+02 | ND | 0,00E+00 | 9,40E-02 | 7,20E-01 | 3,62E-01 | -2,75E+01 |
| GWP – biogenic | kg CO ₂ e | 2,63E-01 | 1,55E-03 | -1,20E+00 | -9,39E-01 | 2,56E-05 | 1,13E+00 | ND | ND | ND | ND | ND | 8,07E+00 | ND | 0,00E+00 | 2,05E-05 | -2,03E-04 | -5,61E-05 | -3,26E-01 |
| GWP – LULUC | kg CO ₂ e | 3,93E-02 | 3,07E-03 | 1,80E-02 | 6,03E-02 | 5,05E-05 | 1,12E-05 | ND | ND | ND | ND | ND | 5,82E+00 | ND | 0,00E+00 | 4,16E-05 | 7,59E-05 | 3,07E-05 | -4,36E-03 |
| Ozone depletion pot. | kg CFC ₁₁ e | 6,21E-07 | 1,01E-07 | 1,92E-08 | 7,42E-07 | 1,67E-09 | 1,45E-10 | ND | ND | ND | ND | ND | 2,42E-05 | ND | 0,00E+00 | 1,31E-09 | 8,30E-10 | 4,78E-10 | -1,00E-07 |
| Acidification potential | mol H ⁺ e | 5,36E-01 | 2,34E-02 | 8,60E-03 | 5,68E-01 | 3,85E-04 | 8,45E-05 | ND | ND | ND | ND | ND | 3,67E+00 | ND | 0,00E+00 | 3,13E-04 | 7,26E-04 | 2,00E-04 | -3,11E-01 |
| EP-freshwater ²⁾ | kg Pe | 3,55E-02 | 5,33E-04 | 3,57E-04 | 3,63E-02 | 8,78E-06 | 4,98E-06 | ND | ND | ND | ND | ND | 2,23E-01 | ND | 0,00E+00 | 7,31E-06 | 3,22E-05 | 4,58E-06 | -1,65E-02 |
| EP-marine | kg Ne | 7,32E-02 | 7,67E-03 | 2,97E-03 | 8,39E-02 | 1,26E-04 | 1,30E-04 | ND | ND | ND | ND | ND | 6,73E-01 | ND | 0,00E+00 | 1,02E-04 | 2,13E-04 | 3,83E-04 | -3,61E-02 |
| EP-terrestrial | mol Ne | 7,53E-01 | 8,35E-02 | 2,42E-02 | 8,61E-01 | 1,38E-03 | 2,76E-04 | ND | ND | ND | ND | ND | 8,16E+00 | ND | 0,00E+00 | 1,11E-03 | 2,16E-03 | 8,90E-04 | -3,77E-01 |
| POCP (“smog”) ³⁾ | kg NMVOCe | 2,45E-01 | 3,44E-02 | 7,03E-03 | 2,86E-01 | 5,67E-04 | 1,02E-04 | ND | ND | ND | ND | ND | 2,06E+00 | ND | 0,00E+00 | 4,36E-04 | 6,03E-04 | 2,59E-04 | -1,13E-01 |
| ADP-minerals & metals ⁴⁾ | kg Sbe | 2,48E-03 | 1,91E-05 | 3,92E-06 | 2,50E-03 | 3,15E-07 | 1,13E-07 | ND | ND | ND | ND | ND | 2,55E-02 | ND | 0,00E+00 | 3,09E-07 | 3,10E-06 | 7,38E-08 | -7,01E-04 |
| ADP-fossil resources | MJ | 6,68E+02 | 9,94E+01 | 1,28E+01 | 7,81E+02 | 1,64E+00 | 1,48E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | 8,02E-01 | 3,85E-01 | -2,77E+02 |
| Water use ⁵⁾ | m ³ e depr. | 1,01E+01 | 4,91E-01 | 3,16E-01 | 1,09E+01 | 8,09E-03 | 9,03E-03 | ND | ND | ND | ND | ND | 6,04E+02 | ND | 0,00E+00 | 6,12E-03 | 5,46E-02 | 2,64E-02 | -2,04E+00 |

1) GWP = Global Warming Potential. 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e. 3) POCP = Photochemical ozone formation. 4) ADP = Abiotic depletion potential. 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------------------|-----------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Particulate matter | Incidence | 3,36E-06 | 6,86E-07 | 8,58E-08 | 4,14E-06 | 1,13E-08 | 9,54E-10 | ND | ND | ND | ND | ND | 3,46E-05 | ND | 0,00E+00 | 7,46E-09 | 8,66E-09 | 2,92E-09 | -1,48E-06 |
| Ionizing radiation ⁶⁾ | kBq U235e | 3,86E+00 | 8,66E-02 | 1,09E-01 | 4,06E+00 | 1,43E-03 | 1,42E-03 | ND | ND | ND | ND | ND | 1,60E+03 | ND | 0,00E+00 | 1,07E-03 | 3,12E-03 | 5,69E-04 | -1,51E+00 |
| Ecotoxicity (freshwater) | CTUe | 4,72E+02 | 1,41E+01 | 5,83E+00 | 4,92E+02 | 2,32E-01 | 2,24E+00 | ND | ND | ND | ND | ND | 3,40E+04 | ND | 0,00E+00 | 2,09E-01 | 1,67E+00 | 5,07E+01 | -8,43E+01 |
| Human toxicity, cancer | CTUh | 3,31E-08 | 1,13E-09 | 1,03E-09 | 3,52E-08 | 1,86E-11 | 1,50E-11 | ND | ND | ND | ND | ND | 3,91E-07 | ND | 0,00E+00 | 1,60E-11 | 9,93E-11 | 5,30E-11 | -1,34E-08 |
| Human tox. non-cancer | CTUh | 1,04E-06 | 6,44E-08 | 1,22E-08 | 1,12E-06 | 1,06E-09 | 8,52E-10 | ND | ND | ND | ND | ND | 2,26E-05 | ND | 0,00E+00 | 8,26E-10 | 4,76E-09 | 3,04E-09 | -6,67E-07 |
| SQP ⁷⁾ | - | 1,61E+02 | 1,00E+02 | 9,61E+01 | 3,57E+02 | 1,65E+00 | 1,44E-01 | ND | ND | ND | ND | ND | 1,72E+04 | ND | 0,00E+00 | 7,88E-01 | 1,20E+00 | 4,98E-01 | -5,19E+01 |

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on the human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon, and from some construction materials is also not measured by this indicator. 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------------|----------------|----------|----------|----------|----------|----------|-----------|----|----|----|----|----|----------|----|----------|----------|-----------|-----------|-----------|
| Renew. PER as energy ⁸⁾ | MJ | 3,45E+01 | 1,36E+00 | 4,78E+00 | 4,06E+01 | 2,24E-02 | -1,16E+01 | ND | ND | ND | ND | ND | 1,30E+04 | ND | 0,00E+00 | 1,81E-02 | 1,09E-01 | 9,87E-03 | -6,93E+00 |
| Renew. PER as material | MJ | 0,00E+00 | 0,00E+00 | 1,06E+01 | 1,06E+01 | 0,00E+00 | -1,06E+01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Total use of renew. PER | MJ | 3,45E+01 | 1,36E+00 | 1,54E+01 | 5,12E+01 | 2,24E-02 | -2,22E+01 | ND | ND | ND | ND | ND | 1,30E+04 | ND | 0,00E+00 | 1,81E-02 | 1,09E-01 | 9,87E-03 | -6,93E+00 |
| Non-re. PER as energy | MJ | 6,51E+02 | 9,94E+01 | 1,26E+01 | 7,63E+02 | 1,64E+00 | 1,48E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | -9,34E+00 | -9,75E+00 | -2,77E+02 |
| Non-re. PER as material | MJ | 1,59E+01 | 0,00E+00 | 3,04E-01 | 1,62E+01 | 0,00E+00 | -3,04E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | -7,95E+00 | -7,95E+00 | 0,00E+00 |
| Total use of non-re. PER | MJ | 6,67E+02 | 9,94E+01 | 1,29E+01 | 7,80E+02 | 1,64E+00 | -1,56E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | -1,73E+01 | -1,77E+01 | -2,77E+02 |
| Secondary materials | kg | 2,10E-01 | 0,00E+00 | 0,00E+00 | 2,10E-01 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Renew. secondary fuels | MJ | 1,18E-02 | 5,38E-04 | 1,58E-01 | 1,71E-01 | 8,85E-06 | 1,58E-06 | ND | ND | ND | ND | ND | 1,17E-01 | ND | 0,00E+00 | 7,55E-06 | 3,87E-05 | 6,18E-06 | -7,71E-04 |
| Non-ren. secondary fuels | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Use of net fresh water | m ³ | 2,41E-01 | 1,47E-02 | 6,97E-03 | 2,63E-01 | 2,42E-04 | -4,02E-04 | ND | ND | ND | ND | ND | 1,42E+01 | ND | 0,00E+00 | 1,75E-04 | 1,05E-03 | -1,09E-03 | -1,04E-01 |

8) PER = Primary energy resources.

END OF LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Hazardous waste | kg | 1,35E+01 | 1,68E-01 | 5,24E-02 | 1,37E+01 | 2,77E-03 | 2,64E-03 | ND | ND | ND | ND | ND | 3,94E+01 | ND | 0,00E+00 | 2,30E-03 | 1,66E-02 | 4,17E-02 | -5,76E+00 |
| Non-hazardous waste | kg | 1,76E+02 | 3,12E+00 | 1,26E+00 | 1,80E+02 | 5,13E-02 | 8,89E-01 | ND | ND | ND | ND | ND | 1,16E+03 | ND | 0,00E+00 | 4,31E-02 | 4,53E-01 | 3,09E+00 | -5,65E+01 |
| Radioactive waste | kg | 9,39E-04 | 2,12E-05 | 2,43E-05 | 9,85E-04 | 3,49E-07 | 3,63E-07 | ND | ND | ND | ND | ND | 3,42E-01 | ND | 0,00E+00 | 2,62E-07 | 7,69E-07 | 1,40E-07 | -3,63E-04 |

END OF LIFE – OUTPUT FLOWS

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------|------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|----------|
| Components for reuse | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 5,16E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,87E+00 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 6,40E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 3,18E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy: Electricity | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,70E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,34E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy: Heat | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 3,58E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,84E+00 | 0,00E+00 | 0,00E+00 |

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|------------------------------------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Global Warming Pot. | kg CO ₂ e | 5,90E+01 | 6,81E+00 | 9,75E-01 | 6,68E+01 | 1,12E-01 | 9,04E-02 | ND | ND | ND | ND | ND | 4,35E+02 | ND | 0,00E+00 | 9,35E-02 | 7,20E-01 | 3,61E-01 | -2,73E+01 |
| Ozone depletion Pot. | kg CFC ₁₁ e | 6,11E-07 | 8,07E-08 | 1,98E-08 | 7,11E-07 | 1,33E-09 | 1,21E-10 | ND | ND | ND | ND | ND | 2,37E-05 | ND | 0,00E+00 | 1,05E-09 | 7,04E-10 | 3,94E-10 | -9,37E-08 |
| Acidification | kg SO ₂ e | 4,58E-01 | 1,78E-02 | 6,42E-03 | 4,82E-01 | 2,94E-04 | 6,44E-05 | ND | ND | ND | ND | ND | 2,93E+00 | ND | 0,00E+00 | 2,40E-04 | 5,71E-04 | 1,45E-04 | -2,69E-01 |
| Eutrophication | kg PO ₄ ³ e | 6,83E-02 | 4,35E-03 | 4,83E-03 | 7,75E-02 | 7,16E-05 | 7,83E-05 | ND | ND | ND | ND | ND | 6,24E-01 | ND | 0,00E+00 | 5,84E-05 | 1,04E-04 | 7,34E-05 | -1,58E-02 |
| POCP ("smog") | kg C ₂ H ₄ e | 3,34E-02 | 1,59E-03 | 5,01E-04 | 3,55E-02 | 2,62E-05 | 2,20E-05 | ND | ND | ND | ND | ND | 1,87E-01 | ND | 0,00E+00 | 2,15E-05 | 3,44E-05 | 1,33E-05 | -1,55E-02 |
| ADP-elements | kg Sbe | 2,47E-03 | 1,86E-05 | 3,88E-06 | 2,49E-03 | 3,07E-07 | 1,11E-07 | ND | ND | ND | ND | ND | 2,55E-02 | ND | 0,00E+00 | 3,01E-07 | 3,07E-06 | 6,44E-08 | -6,98E-04 |
| ADP-fossil | MJ | 6,06E+02 | 9,81E+01 | 1,12E+01 | 7,15E+02 | 1,61E+00 | 1,23E-01 | ND | ND | ND | ND | ND | 3,90E+03 | ND | 0,00E+00 | 1,30E+00 | 7,53E-01 | 3,76E-01 | -2,52E+02 |

ADDITIONAL INDICATOR – GWP-GHG

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-----------------------|----------------------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| GWP-GHG ⁹⁾ | kg CO ₂ e | 5,91E+01 | 6,85E+00 | 9,17E-01 | 6,69E+01 | 1,13E-01 | 1,66E-02 | ND | ND | ND | ND | ND | 4,35E+02 | ND | 0,00E+00 | 9,41E-02 | 7,20E-01 | 3,62E-01 | -2,75E+01 |

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows - CH₄ fossil, CH₄ biogenic and Dinitrogen monoxide - were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO₂ is set to zero.

ENVIRONMENTAL IMPACT DATA, RESULTS PER FUNCTIONAL UNIT

The estimated impact results are only relative statements which do not indicate the end points of the impact categories, exceeding threshold values, safety margins or risks.

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-------------------------------------|----------------------------|----------|----------|-----------|-----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|-----------|-----------|-----------|
| GWP – total ¹⁾ | kg CO ₂ éq/FU | 5,94E+01 | 6,85E+00 | -2,87E-01 | 6,60E+01 | 1,13E-01 | 1,15E+00 | ND | ND | ND | ND | ND | 4,43E+02 | ND | 0,00E+00 | 9,41E-02 | 7,20E-01 | 3,62E-01 | -2,79E+01 |
| GWP – fossil | kg CO ₂ éq/FU | 5,91E+01 | 6,85E+00 | 8,99E-01 | 6,69E+01 | 1,13E-01 | 1,66E-02 | ND | ND | ND | ND | ND | 4,29E+02 | ND | 0,00E+00 | 9,40E-02 | 7,20E-01 | 3,62E-01 | -2,75E+01 |
| GWP – biogenic | kg CO ₂ éq/FU | 2,63E-01 | 1,55E-03 | -1,20E+00 | -9,39E-01 | 2,56E-05 | 1,13E+00 | ND | ND | ND | ND | ND | 8,07E+00 | ND | 0,00E+00 | 2,05E-05 | -2,03E-04 | -5,61E-05 | -3,26E-01 |
| GWP – LULUC | kg CO ₂ éq/FU | 3,93E-02 | 3,07E-03 | 1,80E-02 | 6,03E-02 | 5,05E-05 | 1,12E-05 | ND | ND | ND | ND | ND | 5,82E+00 | ND | 0,00E+00 | 4,16E-05 | 7,59E-05 | 3,07E-05 | -4,36E-03 |
| Ozone depletion pot. | kg CFC ₁₁ e/FU | 6,21E-07 | 1,01E-07 | 1,92E-08 | 7,42E-07 | 1,67E-09 | 1,45E-10 | ND | ND | ND | ND | ND | 2,42E-05 | ND | 0,00E+00 | 1,31E-09 | 8,30E-10 | 4,78E-10 | -1,00E-07 |
| Acidification potential | mole H ⁺ e/FU | 5,36E-01 | 2,34E-02 | 8,60E-03 | 5,68E-01 | 3,85E-04 | 8,45E-05 | ND | ND | ND | ND | ND | 3,67E+00 | ND | 0,00E+00 | 3,13E-04 | 7,26E-04 | 2,00E-04 | -3,11E-01 |
| EP-freshwater ²⁾ | kg Pe/FU | 3,55E-02 | 5,33E-04 | 3,57E-04 | 3,63E-02 | 8,78E-06 | 4,98E-06 | ND | ND | ND | ND | ND | 2,23E-01 | ND | 0,00E+00 | 7,31E-06 | 3,22E-05 | 4,58E-06 | -1,65E-02 |
| EP-marine | kg Ne/FU | 7,32E-02 | 7,67E-03 | 2,97E-03 | 8,39E-02 | 1,26E-04 | 1,30E-04 | ND | ND | ND | ND | ND | 6,73E-01 | ND | 0,00E+00 | 1,02E-04 | 2,13E-04 | 3,83E-04 | -3,61E-02 |
| EP-terrestrial | mol Ne/FU | 7,53E-01 | 8,35E-02 | 2,42E-02 | 8,61E-01 | 1,38E-03 | 2,76E-04 | ND | ND | ND | ND | ND | 8,16E+00 | ND | 0,00E+00 | 1,11E-03 | 2,16E-03 | 8,90E-04 | -3,77E-01 |
| POCP (“smog”) ³⁾ | kg NMVOCe/ | 2,45E-01 | 3,44E-02 | 7,03E-03 | 2,86E-01 | 5,67E-04 | 1,02E-04 | ND | ND | ND | ND | ND | 2,06E+00 | ND | 0,00E+00 | 4,36E-04 | 6,03E-04 | 2,59E-04 | -1,13E-01 |
| ADP-minerals & metals ⁴⁾ | kg Sbe/FU | 2,48E-03 | 1,91E-05 | 3,92E-06 | 2,50E-03 | 3,15E-07 | 1,13E-07 | ND | ND | ND | ND | ND | 2,55E-02 | ND | 0,00E+00 | 3,09E-07 | 3,10E-06 | 7,38E-08 | -7,01E-04 |
| ADP-fossil resources | MJ/FU | 6,68E+02 | 9,94E+01 | 1,28E+01 | 7,81E+02 | 1,64E+00 | 1,48E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | 8,02E-01 | 3,85E-01 | -2,77E+02 |
| Water use ⁵⁾ | m ³ e priv. /FU | 1,01E+01 | 4,91E-01 | 3,16E-01 | 1,09E+01 | 8,09E-03 | 9,03E-03 | ND | ND | ND | ND | ND | 6,04E+02 | ND | 0,00E+00 | 6,12E-03 | 5,46E-02 | 2,64E-02 | -2,04E+00 |

1) GWP = Global Warming Potential. 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e. 3) POCP = Photochemical ozone formation. 4) ADP = Abiotic depletion potential. 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, EF 3.1

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------------------|---------------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Particulate matter | Incidence /FU | 3,36E-06 | 6,86E-07 | 8,58E-08 | 4,14E-06 | 1,13E-08 | 9,54E-10 | ND | ND | ND | ND | ND | 3,46E-05 | ND | 0,00E+00 | 7,46E-09 | 8,66E-09 | 2,92E-09 | -1,48E-06 |
| Ionizing radiation ⁶⁾ | kBq U235e/FU | 3,86E+00 | 8,66E-02 | 1,09E-01 | 4,06E+00 | 1,43E-03 | 1,42E-03 | ND | ND | ND | ND | ND | 1,60E+03 | ND | 0,00E+00 | 1,07E-03 | 3,12E-03 | 5,69E-04 | -1,51E+00 |
| Ecotoxicity (freshwater) | CTUe/FU | 4,72E+02 | 1,41E+01 | 5,83E+00 | 4,92E+02 | 2,32E-01 | 2,24E+00 | ND | ND | ND | ND | ND | 3,40E+04 | ND | 0,00E+00 | 2,09E-01 | 1,67E+00 | 5,07E+01 | -8,43E+01 |
| Human toxicity, cancer | CTUh/FU | 3,31E-08 | 1,13E-09 | 1,03E-09 | 3,52E-08 | 1,86E-11 | 1,50E-11 | ND | ND | ND | ND | ND | 3,91E-07 | ND | 0,00E+00 | 1,60E-11 | 9,93E-11 | 5,30E-11 | -1,34E-08 |
| Human tox. non-cancer | CTUh/FU | 1,04E-06 | 6,44E-08 | 1,22E-08 | 1,12E-06 | 1,06E-09 | 8,52E-10 | ND | ND | ND | ND | ND | 2,26E-05 | ND | 0,00E+00 | 8,26E-10 | 4,76E-09 | 3,04E-09 | -6,67E-07 |
| SQP ⁷⁾ | -/FU | 1,61E+02 | 1,00E+02 | 9,61E+01 | 3,57E+02 | 1,65E+00 | 1,44E-01 | ND | ND | ND | ND | ND | 1,72E+04 | ND | 0,00E+00 | 7,88E-01 | 1,20E+00 | 4,98E-01 | -5,19E+01 |

6) EN 15804+A2 disclaimer for ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------------|--------------------|----------|----------|----------|----------|----------|-----------|----|----|----|----|----|----------|----|----------|----------|-----------|-----------|-----------|
| Renew. PER as energy ⁸⁾ | MJ/FU | 3,45E+01 | 1,36E+00 | 4,78E+00 | 4,06E+01 | 2,24E-02 | -1,16E+01 | ND | ND | ND | ND | ND | 1,30E+04 | ND | 0,00E+00 | 1,81E-02 | 1,09E-01 | 9,87E-03 | -6,93E+00 |
| Renew. PER as material | MJ/FU | 0,00E+00 | 0,00E+00 | 1,06E+01 | 1,06E+01 | 0,00E+00 | -1,06E+01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Total use of renew. PER | MJ/FU | 3,45E+01 | 1,36E+00 | 1,54E+01 | 5,12E+01 | 2,24E-02 | -2,22E+01 | ND | ND | ND | ND | ND | 1,30E+04 | ND | 0,00E+00 | 1,81E-02 | 1,09E-01 | 9,87E-03 | -6,93E+00 |
| Non-re. PER as energy | MJ/FU | 6,51E+02 | 9,94E+01 | 1,26E+01 | 7,63E+02 | 1,64E+00 | 1,48E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | -9,34E+00 | -9,75E+00 | -2,77E+02 |
| Non-re. PER as material | MJ/FU | 1,59E+01 | 0,00E+00 | 3,04E-01 | 1,62E+01 | 0,00E+00 | -3,04E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | -7,95E+00 | -7,95E+00 | 0,00E+00 |
| Total use of non-re. PER | MJ/FU | 6,67E+02 | 9,94E+01 | 1,29E+01 | 7,80E+02 | 1,64E+00 | -1,56E-01 | ND | ND | ND | ND | ND | 2,51E+04 | ND | 0,00E+00 | 1,32E+00 | -1,73E+01 | -1,77E+01 | -2,77E+02 |
| Secondary materials | kg/FU | 2,10E-01 | 0,00E+00 | 0,00E+00 | 2,10E-01 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Renew. secondary fuels | MJ/FU | 1,18E-02 | 5,38E-04 | 1,58E-01 | 1,71E-01 | 8,85E-06 | 1,58E-06 | ND | ND | ND | ND | ND | 1,17E-01 | ND | 0,00E+00 | 7,55E-06 | 3,87E-05 | 6,18E-06 | -7,71E-04 |
| Non-ren. secondary fuels | MJ/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Use of net fresh water | m ³ /FU | 2,41E-01 | 1,47E-02 | 6,97E-03 | 2,63E-01 | 2,42E-04 | -4,02E-04 | ND | ND | ND | ND | ND | 1,42E+01 | ND | 0,00E+00 | 1,75E-04 | 1,05E-03 | -1,09E-03 | -1,04E-01 |

8) PER = Primary energy resources.

END OF LIFE – WASTE

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|---------------------|-------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Hazardous waste | kg/FU | 1,35E+01 | 1,68E-01 | 5,24E-02 | 1,37E+01 | 2,77E-03 | 2,64E-03 | ND | ND | ND | ND | ND | 3,94E+01 | ND | 0,00E+00 | 2,30E-03 | 1,66E-02 | 4,17E-02 | -5,76E+00 |
| Non-hazardous waste | kg/FU | 1,76E+02 | 3,12E+00 | 1,26E+00 | 1,80E+02 | 5,13E-02 | 8,89E-01 | ND | ND | ND | ND | ND | 1,16E+03 | ND | 0,00E+00 | 4,31E-02 | 4,53E-01 | 3,09E+00 | -5,65E+01 |
| Radioactive waste | kg/FU | 9,39E-04 | 2,12E-05 | 2,43E-05 | 9,85E-04 | 3,49E-07 | 3,63E-07 | ND | ND | ND | ND | ND | 3,42E-01 | ND | 0,00E+00 | 2,62E-07 | 7,69E-07 | 1,40E-07 | -3,63E-04 |

END OF LIFE – OUTPUT FLOWS

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|------------------------------|-------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|----------|
| Components for re-use | kg/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Materials for recycling | kg/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 5,16E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,87E+00 | 0,00E+00 | 0,00E+00 |
| Materials for energy rec | kg/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy | MJ/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 6,40E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 3,18E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy: Electricity | MJ/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,70E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,34E+00 | 0,00E+00 | 0,00E+00 |
| Exported energy: Heat | MJ/FU | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 3,58E-01 | ND | ND | ND | ND | ND | 0,00E+00 | ND | 0,00E+00 | 0,00E+00 | 1,84E+00 | 0,00E+00 | 0,00E+00 |

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|---------------------------------------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| Global Warming Pot. | kg CO ₂ éq./FU | 5,90E+01 | 6,81E+00 | 9,75E-01 | 6,68E+01 | 1,12E-01 | 9,04E-02 | ND | ND | ND | ND | ND | 4,35E+02 | ND | 0,00E+00 | 9,35E-02 | 7,20E-01 | 3,61E-01 | -2,73E+01 |
| Ozone depletion Pot. | kg CFC-11e/FU | 6,11E-07 | 8,07E-08 | 1,98E-08 | 7,11E-07 | 1,33E-09 | 1,21E-10 | ND | ND | ND | ND | ND | 2,37E-05 | ND | 0,00E+00 | 1,05E-09 | 7,04E-10 | 3,94E-10 | -9,37E-08 |
| Acidification | kg SO ₂ e/FU | 4,58E-01 | 1,78E-02 | 6,42E-03 | 4,82E-01 | 2,94E-04 | 6,44E-05 | ND | ND | ND | ND | ND | 2,93E+00 | ND | 0,00E+00 | 2,40E-04 | 5,71E-04 | 1,45E-04 | -2,69E-01 |
| Eutrophication | kg PO ₄ ³ e/FU | 6,83E-02 | 4,35E-03 | 4,83E-03 | 7,75E-02 | 7,16E-05 | 7,83E-05 | ND | ND | ND | ND | ND | 6,24E-01 | ND | 0,00E+00 | 5,84E-05 | 1,04E-04 | 7,34E-05 | -1,58E-02 |
| POCP (“smog”) | kg C ₂ H ₄ e/FU | 3,34E-02 | 1,59E-03 | 5,01E-04 | 3,55E-02 | 2,62E-05 | 2,20E-05 | ND | ND | ND | ND | ND | 1,87E-01 | ND | 0,00E+00 | 2,15E-05 | 3,44E-05 | 1,33E-05 | -1,55E-02 |
| ADP-elements | kg Sbe/FU | 2,47E-03 | 1,86E-05 | 3,88E-06 | 2,49E-03 | 3,07E-07 | 1,11E-07 | ND | ND | ND | ND | ND | 2,55E-02 | ND | 0,00E+00 | 3,01E-07 | 3,07E-06 | 6,44E-08 | -6,98E-04 |
| ADP-fossil | MJ/FU | 6,06E+02 | 9,81E+01 | 1,12E+01 | 7,15E+02 | 1,61E+00 | 1,23E-01 | ND | ND | ND | ND | ND | 3,90E+03 | ND | 0,00E+00 | 1,30E+00 | 7,53E-01 | 3,76E-01 | -2,52E+02 |

ADDITIONAL INDICATOR – GWP-GHG

| Impact category | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-----------------------|-------------------------|----------|----------|----------|----------|----------|----------|----|----|----|----|----|----------|----|----------|----------|----------|----------|-----------|
| GWP-GHG ⁹⁾ | kg CO ₂ e/FU | 5,91E+01 | 6,85E+00 | 9,17E-01 | 6,69E+01 | 1,13E-01 | 1,66E-02 | ND | ND | ND | ND | ND | 4,35E+02 | ND | 0,00E+00 | 9,41E-02 | 7,20E-01 | 3,62E-01 | -2,75E+01 |

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. In addition, the characterisation factors for the flows - CH₄ fossil, CH₄ biogenic and Dinitrogen monoxide - were updated. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO₂ is set to zero.

SCENARIO DOCUMENTATION

DATA SOURCES

Manufacturing energy scenario documentation – A3 (Energy data source)

1. Energy supply, electricity transformation and distribution, distribution low voltage, Electricity, low voltage, residual mix, Sweden, ecoinvent 3.11, 0.0983 kgCO_{2e}/kWh

Transport scenario documentation - A4

1. Transport, freight, lorry >32 metric ton, EURO5, 250.0 km

Installation scenario documentation - A5 (Waste materials data source)

1. Corrugated board box production, 0.5352 kg
2. Eur-flat pallet production, 0.012 unit

TRANSPORT SCENARIO DOCUMENTATION - A4

| Scenario parameter | Value |
|--|-------|
| Capacity utilization (including empty return) % | 50 % |
| Bulk density of transported products / kg/m ³ | 221 |
| Volume capacity utilization factor (factor: =1 or <1 or ≥1 for compressed or nested packaged products) | 1 |

INSTALLATION SCENARIO DOCUMENTATION - A5

| Scenario parameter | Value |
|---|-------|
| Ancillary materials for installation (specified by material) / kg or other units as appropriate | 0 |
| Water use / m ³ | 0 |
| Other resource use / kg | 0 |
| Direct emissions to ambient air, soil and water / kg | 0 |

USE STAGES SCENARIO DOCUMENTATION - B6-B7 USE OF ENERGY AND WATER

| Scenario information | Value |
|---|--|
| Ancillary materials specified by material / kg or units as appropriate | Not applicable |
| Net fresh water consumption / m ³ | 0 |
| Power output of equipment / kW | 45,0 |
| Characteristic performance, e.g., energy efficiency, emissions, variation of performance with capacity utilization, etc. / Units as appropriate | Emits 4218 lumen during a reference lifetime of 100000 hours |
| Further assumptions for scenario development, e.g., frequency and period of use, number of occupants / Units as appropriate | 34 Years when luminaire operates 8 hours a day. |

END OF LIFE SCENARIO DOCUMENTATION

| Scenario information | Value |
|---|--|
| Collection process – kg collected separately | 3,41 |
| Collection process – kg collected with mixed construction waste | 0 |
| Recovery process – kg for re-use | 0 |
| Recovery process – kg for recycling | 1,90E+00 |
| Recovery process – kg for energy recovery | 0 |
| Disposal (total) – kg for final deposition | 1,08E+00 |
| Scenario assumptions e.g. transportation | Lorry, 16-32 metric ton, EURO5; 150 km |

THIRD-PARTY VERIFICATION STATEMENT

EPD Hub declares that this EPD is verified in accordance with ISO 14025 by an independent, third-party verifier. The project report on the Life Cycle Assessment and the report(s) on features of environmental relevance are filed at EPD Hub. EPD Hub PCR and ECO Platform verification checklist are used.

EPD Hub is not able to identify any unjustified deviations from the PCR and EN 15804+A2 in the Environmental Product Declaration and its project report.

EPD Hub maintains its independence as a third-party body; it was not involved in the execution of the LCA or in the development of the declaration and has no conflicts of interest regarding this verification.

The company-specific data and upstream and downstream data have been examined as regards plausibility and consistency. The publisher is responsible for ensuring the factual integrity and legal compliance of this declaration.



Program assistant: Xinyuan Zhang



The software used in creation of this LCA and EPD is verified by EPD Hub to conform to the procedural and methodological requirements outlined in ISO 14025:2010, ISO 14040/14044, EN 15804+A2, and EPD Hub Core Product Category Rules and General Program Instructions.

[Verified tools](#)

Tool verifier: Hai Ha Nguyen

Tool verification validity: 28 March 2025 - 27 March 2028

ANNEX : SCALING TABLE WITH COEFFICIENTS FOR TOTAL FAKTOR FAMILY

This section apply the Rule(s) for extrapolation to a homogeneous environmental family" of the current PCR (PSR-0014-ED2.0-EN-2023 07 13) of the Product Environmental Profiles (PEP).

Note:The extrapolation coefficients are intended at product level(declared unit)and not at functional unit

According Extrapolation rules applied to fabrication stage (A1-A3),distribution stage(A4),Installation stage(A5),Use stage(B6),End of Life stage(C1-C4) and net benefits beyond the system boundaries stage (D).

Table A1 Scaled GWP per scaling factor

| Product name | CCT | corresponding factor A1-A3 | GWP A1-A3-total kg CO2e | corresponding factor A4 | GWP A4- total kg CO2e | corresponding factor A5 | GWP A5-total kg CO2e | corresponding factor B6 | GWP B6-total kg CO2e | corresponding factor Module C | GWP Module Ctotal kg CO2e | corresponding factor Module D | GWP Module Dtotal kg |
|-----------------------|-------------|----------------------------|-------------------------|-------------------------|-----------------------|-------------------------|----------------------|-------------------------|----------------------|-------------------------------|---------------------------|-------------------------------|----------------------|
| Faktor ID 1200 45W | 3000K 4000K | 1,00 | 66,00 | 1,00 | 0,113 | 1,00 | 1,15 | 1,00 | 443,00 | 1,00 | 1,176 | 1,00 | - 27,9 |
| Faktor ID 1400 57W | 3000K 4000K | 1,23 | 81,18 | 1,19 | 0,134 | 1,34 | 1,54 | 1,25 | 554,00 | 1,22 | 1,434 | 1,55 | -43,2 |
| Faktor ID 1700 67W | 3000K 4000K | 1,45 | 95,70 | 1,39 | 0,157 | 1,67 | 1,92 | 1,49 | 659,00 | 1,44 | 1,693 | 2,10 | -58,5 |
| Faktor ID 1900 78W | 3000K 4000K | 1,76 | 116,168 | 1,61 | 0,181 | 1,69 | 1,94 | 1,74 | 771,00 | 1,66 | 1,952 | 1,78 | -49,6 |
| Faktor ID 2200 90W | 3000K 4000K | 2,07 | 136,62 | 1,84 | 0,207 | 1,70 | 1,95 | 2,00 | 886,00 | 1,89 | 2,222 | 1,46 | -40,7 |
| Faktor D 1200 30W | 3000K 4000K | 0,95 | 62,70 | 0,93 | 0,105 | 1,00 | 1,15 | 0,66 | 292,00 | 0,83 | 0,976 | 1,06 | -29,5 |
| Faktor D 1400 38W | 3000K 4000K | 1,17 | 77,22 | 1,13 | 0,127 | 1,34 | 1,54 | 0,83 | 368,00 | 1,02 | 1,199 | 1,59 | -44,3 |
| Faktor D 1700 45W | 3000K 4000K | 1,38 | 91,08 | 1,34 | 0,151 | 1,67 | 1,92 | 1,00 | 443,00 | 1,20 | 1,411 | 2,11 | -58,8 |
| Faktor D 1900 52W | 3000K 4000K | 1,63 | 107,58 | 1,54 | 0,174 | 1,69 | 1,94 | 1,17 | 518,00 | 1,36 | 1,599 | 1,82 | -50,7 |
| Faktor D 2200 60W | 2700K 3000K | 1,88 | 124,08 | 1,75 | 0,197 | 1,70 | 1,95 | 1,34 | 594,00 | 1,51 | 1,775 | 1,53 | -42,6 |
| Faktor Track 1200 30W | 3000K 4000K | 0,97 | 64,02 | 0,96 | 0,108 | 1,00 | 1,15 | 0,66 | 292,00 | 1,00 | 1,176 | 1,06 | -29,5 |
| Faktor Track 1400 38W | 3000K 4000K | 1,19 | 78,54 | 1,16 | 0,131 | 1,34 | 1,54 | 0,83 | 368,00 | 1,18 | 1,387 | 1,59 | -44,3 |
| Faktor Track 1700 45W | 3000K 4000K | 1,41 | 93,06 | 1,36 | 0,153 | 1,67 | 1,92 | 1,00 | 443,00 | 1,64 | 1,928 | 2,11 | -58,8 |
| Faktor Track 1900 52W | 3000K 4000K | 1,66 | 109,56 | 1,57 | 0,177 | 1,67 | 1,92 | 1,17 | 518,00 | 1,52 | 1,787 | 1,82 | -50,7 |
| Faktor Track 2200 60W | 2700K 3000K | 1,92 | 126,72 | 1,77 | 0,200 | 1,70 | 1,95 | 1,34 | 594,00 | 1,67 | 1,963 | 1,53 | -42,6 |
| ENO D 1200 30W | 2700K 3000K | 0,67 | 44,22 | 0,75 | 0,084 | 1,00 | 1,15 | 1,00 | 443,00 | 0,57 | 0,670 | 1,38 | -38,5 |
| ENO ID 1200 45W | 2700K 3000K | 0,70 | 46,20 | 0,77 | 0,087 | 1,00 | 1,15 | 1,00 | 443,00 | 0,57 | 0,670 | 1,36 | -37,9 |

Operational Lifetime and Energy Use Assumptions

The assigned technical lifetime of the luminaire is 100,000 hours. The corresponding operational lifetime (years) is calculated based on typical annual operating hours for different building types, in accordance with EN 15193.

Table 1. Operational Lifetime by Building Type

| Building Type | Annual Operating Hours (h/year) | Operational Lifetime (years) |
|-----------------------|---------------------------------|------------------------------|
| Residential buildings | 3,500 | 29 |
| Offices | 2,500 | 40 |
| Education | 2,000 | 50 |
| Hotels | 5,000 | 20 |
| Restaurants | 2,500 | 40 |

The Life Cycle Assessment (LCA) calculations presented in this EPD are based on the Swedish electricity grid mix (low voltage, year 2025). This assumption may influence the results and should be adjusted if project-specific electricity mixes are required.

Energy use calculations do not include reductions from lighting control systems by default. Where applicable, a reduction factor may be applied to reflect the impact of lighting controls, based on IEC PAS 63629.

Table 2. Reduction Factors for Light Management Systems

| Light Management Function | Reduction (%) | Factor |
|--------------------------------|---------------|--------|
| No controls | 0% | 1.00 |
| Daylight controls | 25% | 0.75 |
| Presence controls | 25% | 0.75 |
| Presence and daylight controls | 45% | 0.55 |

| Light Management Function | Reduction (%) | Factor |
|---|---------------|--------|
| Luminaire connected to external light management system | 50% | 0.50 |

Bibliography and References Used in Modelling

All references used for the Life Cycle Assessment (LCA) modelling have been included in the **EPD Description Tab “Bibliography and references used in modelling”** in OCL and are also documented in the EPD. The relevant sources and assumptions are provided for all life cycle modules as follows:

- **A4 – Distribution stage:** Transport data sources are fully documented.
- **A5 – Installation stage:** Assumptions and references for product installation, any additional transport, and packaging/waste treatment are included.
- **B1–B7 – Use stage:** Each module is described with calculation methodology, assumptions, and supporting references. Module B2 is not declared, and therefore the methodology of B6 has been applied.
- **C1–C4 – End-of-life stage:** References for energy (C1), transport (C2), and end-of-life processes (C3–C4) are provided.
- **D – Benefits beyond system boundaries (optional):** Net benefits are calculated according to PSR-0014-ED2-EN-2023-07-13, Section 3.6.8.

Extrapolation coefficients for all modules were applied in accordance with **PSR-0014-ED2-EN-2023-07-13, Section 3.6**, as detailed in the EPD document.

No additional references beyond those listed have been used.